

SS housings VBA

Process filtration
Compressed Air, Gases and Steam



A sanitary range of flow efficient housings from domnick hunter, designed to complement the latest generation of compressed air and gas sterile filter cartridges and steam filter elements.

Specifically designed for dairy, brewery and food processing applications VBA housings ensure optimal flow performance and low pressure drops which perfectly match domnick hunter flow efficient filter cartridges. Long service life and cost effective operation is therefore assured.

VBA housings also incorporate a locking ring design which facilitates use in high pressure compressed air and steam processes. Housings come in a full range of connection options for ease of installation.



Features:

- » plenum base ensures collection of condensate hence minimising the chance of filter blinding / high differential pressure in both gas & steam applications
- » designed to minimise pressure drop
- » locking ring closure for extra security especially in high pressure steam
- » available in a wide range of industry standard connections

Technical Specification

| | |
|---------------------------------|--|
| Filter housing | AISI 304, 1.4301 |
| Drain / venting | 1/4" BSPP internal thread with grommet 1/4" NPT for connection types A, N, T |
| Sealing | EPDM |
| Surface treatment | Internal surface: electrochemically polished Ra ≤ 0,8µm External surface: mechanically polished |
| Design pressure and temperature | 16 (resp. 12) barg & 200°C |
| Approval | PED, resp. ASME VIII. Div.1 |
| Filter elements | VBA filter housings are compatible with a wide range of filter elements Parker Domnick Hunter , Parker Zander , intended to sterilize compressed air, gas High Flow BIO-X (ZCHB) and also for the filtration of steam. Housings with length "B" and "A" have a connecting adapter type TrueSeal , the others have have a connection adapter type "C". |

Housings modifications, option

| | |
|---|---|
| Housing material | AISI 316L, 1.4404 |
| Operating pressure | PN 25 - PN 64 |
| Suitable for other filter elements | range High Flow Tetpor II (ZHFT) , ZCSS and ZCHS |
| Multiple housings for higher flow rates | |
| Special connection types | |

Filter elements specification

| | |
|-----------------------|---|
| Filter media | pleated , PTFE-impregnated borosilicate hydrophobic micro-fibre ZCHB ; pleated PTFE membrane ZHFT , stainless steel sintered ZCSS or pleated ZCHS |
| Outer core | ZCHB + ZHFT: heat stabilised PP |
| Inner core | ZCHB + ZHFT: 2,5" a 5": heat stabilised PP 10", 20" a 30": stainless steel 1.4404 |
| Retention rating | ZCHB + ZHFT: 0.01µm & 99.99999% ZCSS + ZCHS: absolute rating related to pore size |
| Operating temperature | ZCHB + ZHFT: +80°C ZCSS + ZCHS: +200°C |
| Sterilisability | up to +145°C, repeatedly 150x (ZCHB) and 225x (ZHFT) |
| Biological security | in accordance with current UPS plastcis and BS 5736 |
| Validation | "aerosol bacteria challenge" test |

Technical data

| Model | Capacity * m³/h | Connection** " BSPP | Dimensions (mm) | | | PN barg | Filter element |
|------------|--------------------|------------------------|-----------------|---------------|--------------|------------|-------------------|
| | | | height A | width*** B | to axis C | | |
| VBA-2B-*E | 90 | 1/4 | 220 | 147 | 55 | 16 | 2,5" |
| VBA-5B-*E | 110 | 3/8 | 220 | 147 | 55 | 16 | 2,5" |
| VBA-7B-*E | 150 | 1/2 | 220 | 151 | 55 | 16 | 2,5" |
| VBA-9B-*E | 200 | 3/4 | 220 | 151 | 55 | 16 | 2,5" |
| VBA-11A-*E | 290 | 1 | 312 | 188 | 75 | 16 | 5" |
| VBA-12A-*E | 380 | 1 1/4 | 312 | 198 | 75 | 16 | 5" |
| VBA-13A-*E | 450 | 1 1/2 | 312 | 198 | 75 | 16 | 5" |
| VBA-141-*E | 780 | 2 | 486 | 233 | 80 | 16 | 10" |
| VBA-142-*E | 1150 | 2 | 792 | 233 | 80 | 16 | 20" |
| VBA-182-*E | 1450 | 2 1/2 | 792 | 275 | 110 | 12 | 20" |
| VBA-193-*E | 1950 | 3 | 1056 | 289 | 110 | 12 | 30" |

All measurements are approximate.

* ... referred to compressed air/nitrogen flowrate, at 1 bar abs., +20°C & 7 barg.

** ... available alternative connection types, see last page.

*** ... valid for BSPP connection, for other types ask for details

Flow correction factors according to pressure

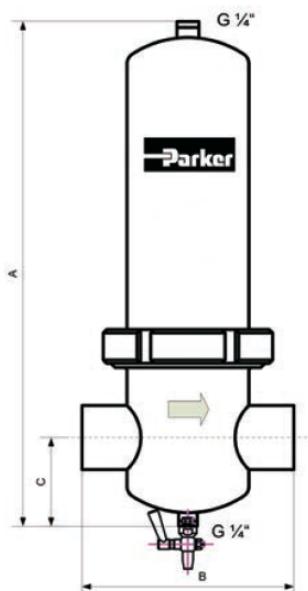
| Pressure correction factor f | bar g | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 16 |
|---------------------------------|-------|-----|-----|------|------|------|------|---|------|------|-----|------|
| | | 0,4 | 0,5 | 0,65 | 0,75 | 0,85 | 0,95 | 1 | 1,15 | 1,25 | 1,4 | 2,15 |

To achieve the actual flow multiply the nominal air flow above factor f.

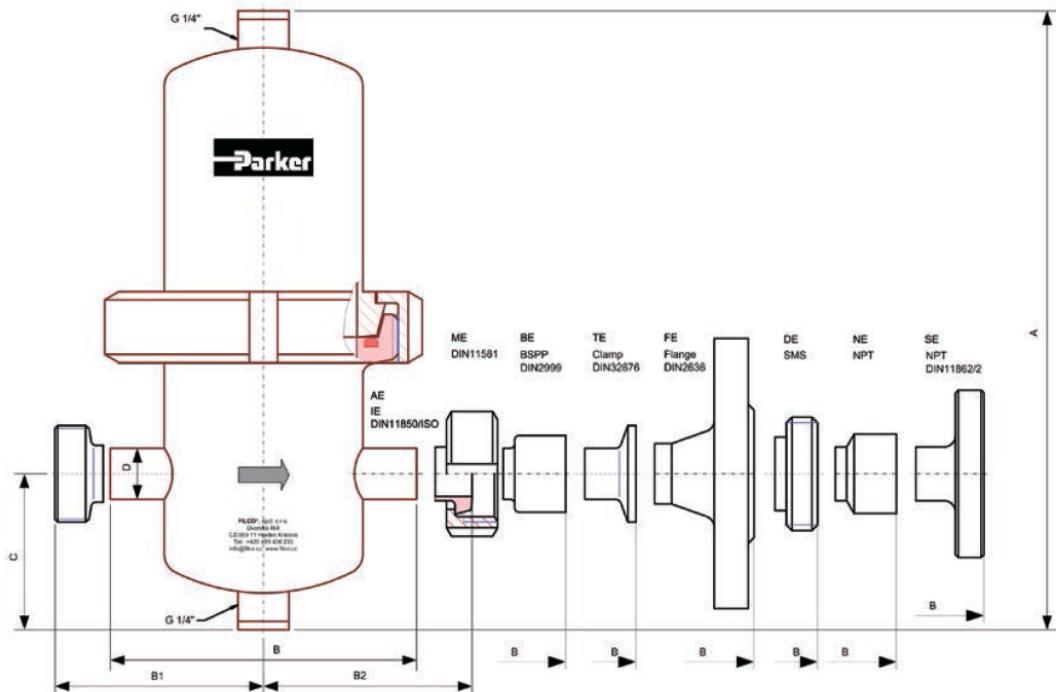
For exact calculation refer to the selection program or contact the partner Parker.



Filter elements



Connection types



VBA - - **E**

| Code | Connection |
|------|------------|
| 2 | 1/4" |
| 5 | 3/8" |
| 7 | 1/2" |
| 9 | 3/4" |
| 11 | 1" |
| 12 | 1 1/4" |
| 13 | 1 1/2" |
| 14 | 2" |
| 18 | 2 1/2" |
| 19 | 3" |

| Code | Length of filter element | |
|------|--------------------------|--------|
| B | 65 mm | 2 1/2" |
| A | 125 mm | 5" |
| K | 125 mm | 5" |
| 1 | 350 mm | 10" |
| 2 | 500 mm | 20" |
| 3 | 750 mm | 30" |

| Code | Type of connection |
|------|--------------------------------|
| A | Welding pipe, DIN 11850 |
| B | Internal thread BSPP, DIN 2999 |
| D | Fitting, SMS |
| F | Flange, DIN 2633 |
| I | Welding pipe, DIN ISO |
| M | Fitting, DIN 11851 |
| N | Internal thread, NPT |
| S | Flange, DIN 11864/2 |
| T | Clamp, DIN 32676 |

Example **VBA-11A-BE**: housing VBA, connection by internal screw 1" BSPP, filter element 5".