



# Parker Moduflex Valve System

Catalogue PDE2536TCUK



ENGINEERING YOUR SUCCESS.

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## Moduflex Valve System

**The Moduflex Valve System redefines flexibility for pneumatic users. Whether configured from basic components or ordered as a pre-assembled and tested valve island, Moduflex flexibility is unmatched in the market place.**



### V Series



Multi wiring

### V Series



Industrial Ethernet &amp; IO-Link

### Innovative

The 6 patents awarded to the Moduflex Valve System reflect that innovation is core to the Parker design process. Maintaining a clear understanding of our customer's expectations has defined the individuality of the Moduflex, and clearly differentiated it as a leading automation solution.

### T Series



Lockable Connector IP67

### Clip Connector IP40

### Adaptive

No other system can be adapted so simply once specified. Unique, captive fitting release system, quick release electrical connectors and single mechanical screw connection between manifolds offer the ultimate capability for late system design changes.

### S Series



Lockable Connector IP67



Clip Connector IP40

### Multi-Functional

From stand-alone valves to communicant ready valve islands, from cylinder flow controls to vacuum generators with integrated blow-off, the Moduflex Valve System meets the requirements of the whole automation spectrum.

### P Series



### Light-weight

A communicant valve manifold with 8 pneumatic outputs weighs a mere 800grams, making the Moduflex Valve System the perfect choice for end of arm tooling application.

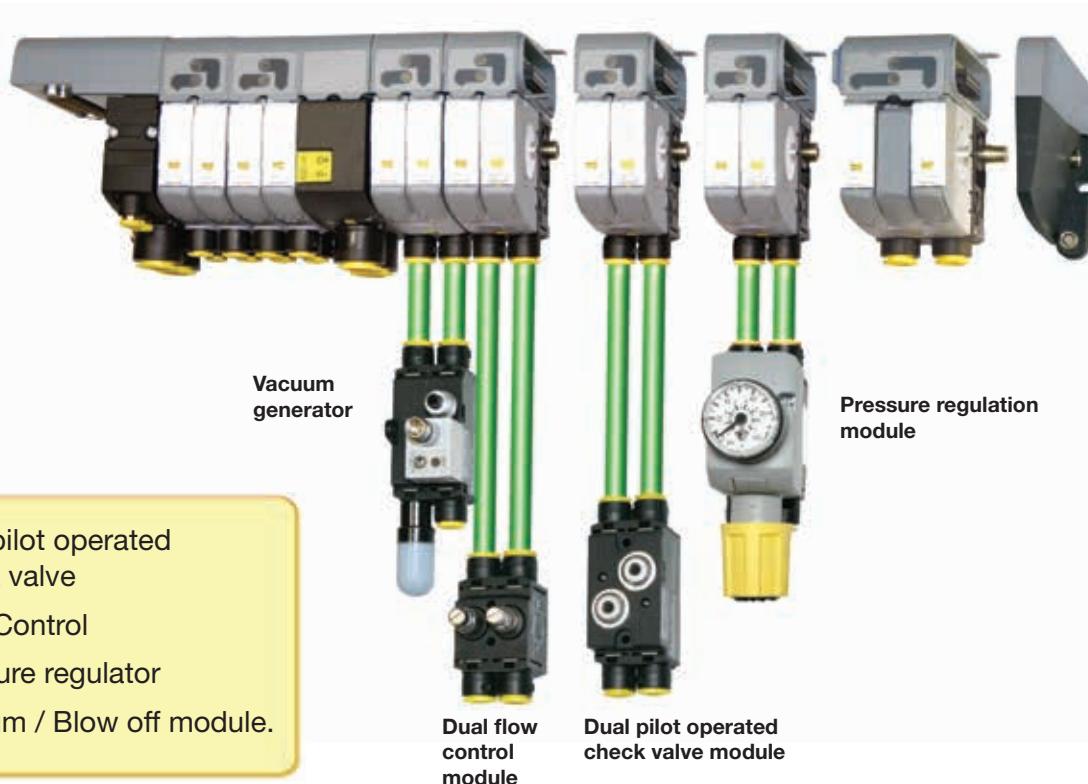
**Moduflex Valve technology**

Two technology platforms enable the compact design and high performance of the Moduflex Valve System.

The compact dual 4/2 and 3/2 valves utilise well proven Parker seal technology. The standard 4/2 valves adopt the long life super durable ceramic switching technology.

**Dual 4/2 valve****4/2 Valve****Moduflex Complete Control**

With the introduction of the dual 4/2 size 1 valves, Moduflex now offers unrivalled ability of matching valves to exact flow requirements, ensuring cost and space are minimised. In addition, Moduflex Valve System offers all the necessary control peripherals to provide a complete automation solution. Moduflex is the complete control package.



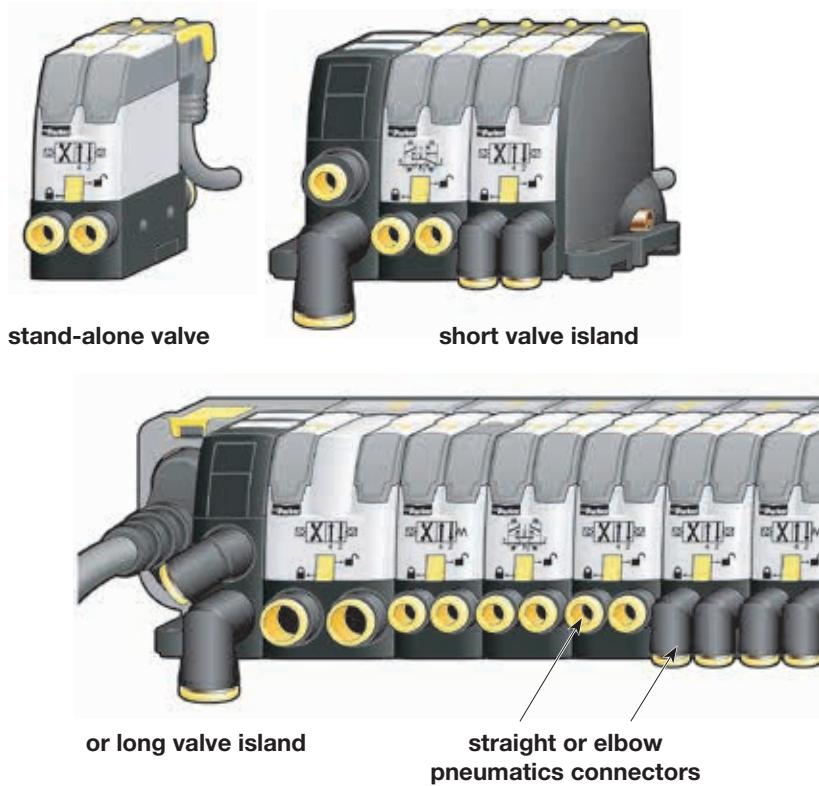
## Moduflex Valve System - P2M

With high performance technology, Moduflex opens a new era in the field of electro-pneumatic automation. Valves are easily assembled into compact islands that conform to any application requirement.

### Adaptive pneumatic

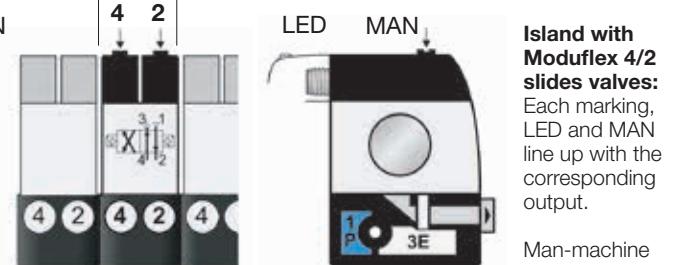
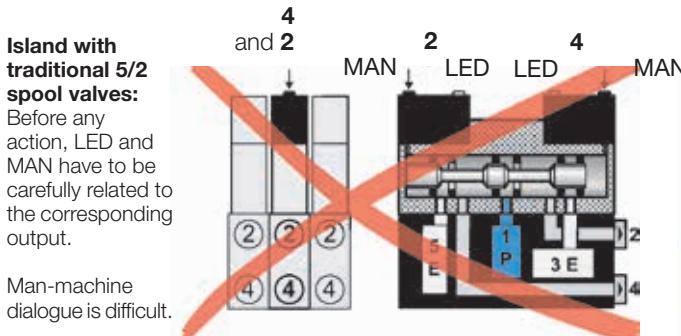
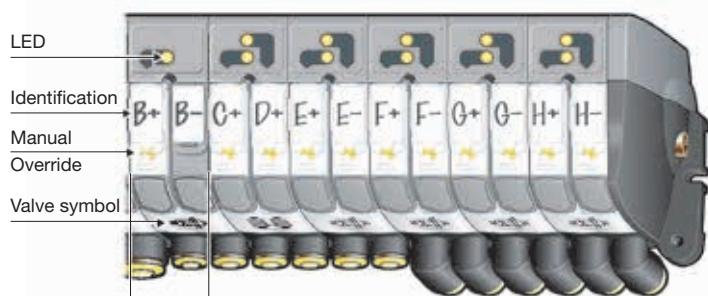
With the Moduflex Valve design, pneumatic automation is now totally flexible.

- Valves may be stand-alone or assembled into short or long islands, depending on application.
- IP 65-67 water and dust protection allows the valve to be installed near the cylinders for shorter response time and lower air consumption.
- The IP40 water and dust protection allows an optimised electrical connection for applications into cabinet or soft and none aggressive environments.
- Valve island electrical connections may be integrated.
- Push-in pneumatic connectors may be straight or elbow, for 4, 6, 8 or 10 mm OD tubes.
- A given island may incorporate different valve sizes in order to fulfill each cylinder flow requirement. A single island will accommodate all cylinders, up to 100 mm bore size.
- Island modifications are easy: add or remove a valve, change a valve function, change tubing size or change piloting in minutes.
- Manual overrides are also adaptive: locking for set up, non-locking for production.



### Easy man-machine dialog

- Moduflex incorporates LED indicators, manual overrides (MAN), in conjunction with valve symbols and identification.
- As compared to traditional 5/2 valve islands, Moduflex offers a more user friendly dialogue: each marking, LED and MAN are all lined up with the corresponding cylinder output.



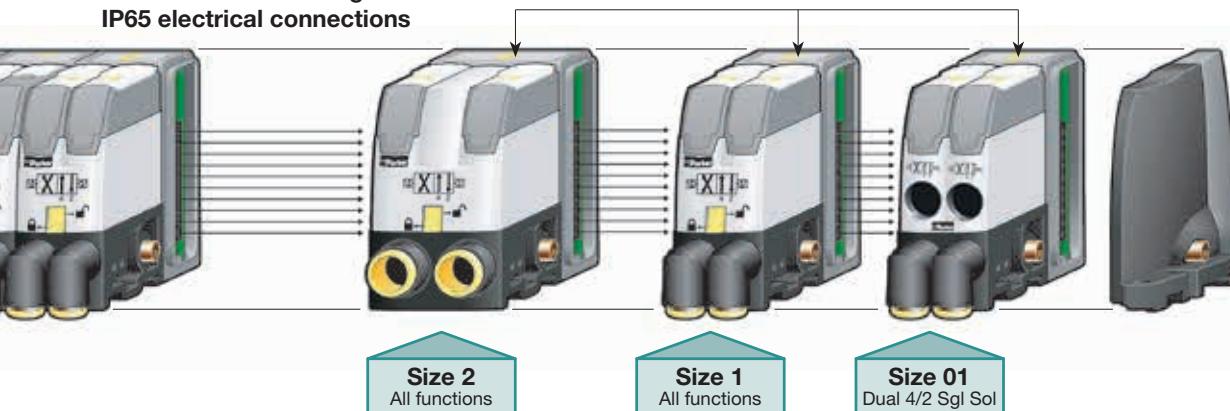
## Adaptive design

individual electrical connector  
Lockable M8 Connector - IP67      or      Clip Connector - IP40



or Valve Bank with integrated  
IP65 electrical connections

3 valves sizes in the same valve bank



## Flows and tube connections



Optimal nominal section for a full flow with appropriate fitting

3 valve sizes lead to a  
global choice of tube  
sizes, thus covering all  
usual applications

Tube size  
to cylinder  
Cylinder  
bore size

### Size 2

Nominal section 40 mm<sup>2</sup>

Qn 800 NI/mm<sup>2</sup>  
Qmax 1340 NI/mm<sup>2</sup>  
\* For 3 functions  
Qn 450 NI/mm  
Qmax 895 NI/mm

Ø Ext.	Ø Ext.
10 mm	8 mm
Ø 63 to Ø 100 mm	Ø 40 to Ø 63 mm

### Size 1

Nominal section 12 mm<sup>2</sup>

Qn 310 NI/mm<sup>2</sup>  
Qmax 510 NI/mm<sup>2</sup>  
\* For 3 functions  
Qn 235 NI/mm  
Qmax 415 NI/mm

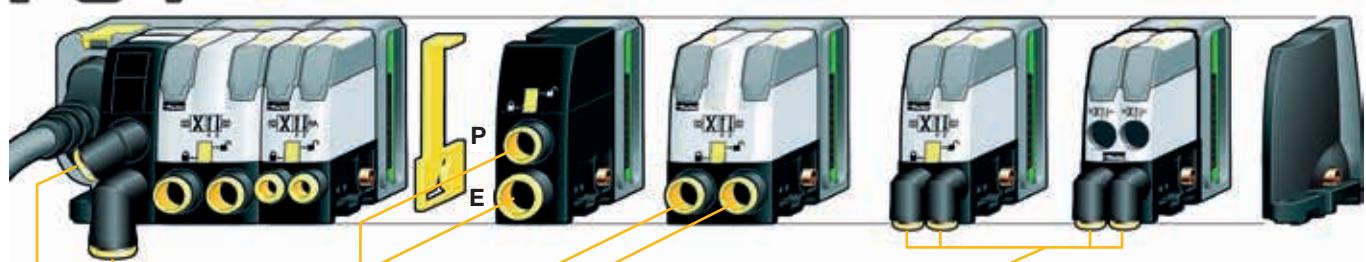
Ø Ext.	Ø Ext.
6 mm	4 mm
Ø 25 to Ø 40 mm	Ø 6 to Ø 25 mm

### Size 01

Nominal section 4 mm<sup>2</sup>

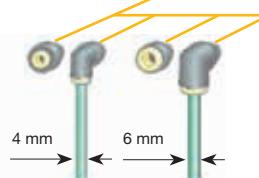
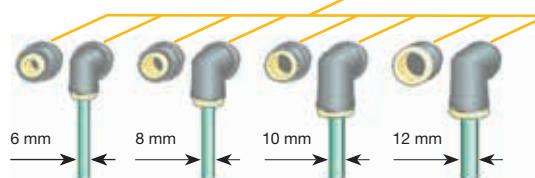
Qn 165 NI/mm<sup>2</sup>  
Qmax 275 NI/mm<sup>2</sup>

Ø Ext.	Ø Ext.
4 mm	Ø 6 to Ø 25 mm



### Adaptive pneumatic connection

Valve outputs  
are equipped  
with clip-on  
push-in tube  
connectors with  
a choice  
of straight or elbow  
in different sizes



Typical cylinder speeds are shown on next pages. Module size, tube diameter and length, cylinder size, load and exhaust collection are taken into account.

## Cylinder working speed charts

The charts below give the cylinder working speeds at 6 bar, under different conditions:

- non loaded or 50 % loaded double acting cylinder;
- exhaust piped through 2 m. long tubing, or exhaust muffled.

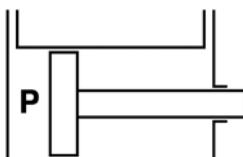
### cylinder working speeds, in cm/s

standard conditions:

- double acting cylinder
- working pressure:  
P = 6 bar

specific conditions:

- exhaust piped through tube 2 m long, with next ID above ID tube from valve to cylinder.
- non loaded cylinder



valve module	tube ID	tube OD	tube length	Cylinder bore size						
				25 mm	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm
Size 1	2 x 4 mm	1 m.	43 cm/s	28 cm/s						
		3 m.	27	17						
	2.7 x 4 mm	1 m.	85	52	33 cm/s					
		3 m.	55	34	21					
	4 x 6 mm	1 m.	167	100	62	41 cm/s	27 cm/s			
		2 m.	157	86	54	37	23			
		4 m.	125	73	46	31	19			
		8 m.	94	57	36	24	14			
	5.5 x 8 mm	1 m.			146	102	67	40 cm/s	25 cm/s	
		3 m.			122	84	54	32	20	
		6 x 8 mm	1 m.			125	78	46	30	
		3 m.				105	65	39	25	
		7 x 10 mm	1 m.			135	88	53	33	
		3 m.				120	77	47	30	
		8 x 10 mm	1 m.				94	57	40	
		3 m.					85	53	37	

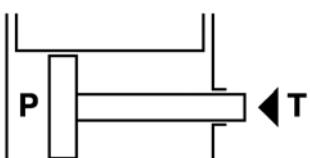
### cylinder working speeds, in cm/s

standard conditions:

- double acting cylinder
- working pressure:  
P = 6 bar

specific conditions:

- exhaust piped through tube 2 m long, with next ID above ID tube from valve to cylinder.
- 50% loaded cylinder



valve module	tube ID	tube OD	tube length	Cylinder bore size						
				25 mm	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm
Size 1	2 x 4 mm	1 m.	32 cm/s	20 cm/s						
		3 m.	21	13						
	2.7 x 4 mm	1 m.	65	43	25 cm/s					
		3 m.	43	27	16					
	4 x 6 mm	1 m.	100	85	53	36 cm/s	22 cm/s			
		2 m.	93	75	44	30	19			
		4 m.	83	62	36	24	15			
		8 m.	68	46	27	18	11			
	5.5 x 8 mm	1 m.			83	67	44	27 cm/s	18 cm/s	
		3 m.			79	54	35	21	15	
		6 x 8 mm	1 m.			77	51	32	21	
		3 m.				69	43	26	17	
		7 x 10 mm	1 m.				88	59	37	24
		3 m.					81	51	30	21
		8 x 10 mm	1 m.					63	39	27
		3 m.						58	35	25

## Field of application :

- stand-alone valve modules **S** series
- valve island modules, **T** series and **V** series

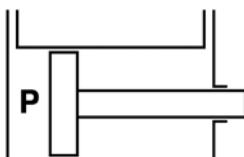
Note : a complete machine cycle includes:

- the cylinder displacement times that can be deducted from the cylinder speeds given below
- the cylinders starting times that depend on the cylinder strokes and thus could not be included in the charts below.

cylinder working speeds, in cm/s			
standard conditions:			
<sup>1</sup> double acting cylinder			
<sup>1</sup> working pressure: P = 6 bar			

specific conditions:

- muffled exhaust (non collected)
- non loaded cylinder

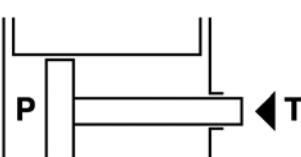


valve module	tube ID	tube OD	tube length	Cylinder bore size					
				25 mm	32 mm	40 mm	50 mm	63 mm	80 mm
<b>Size 1</b>									
2	x	4 mm	1 m.	43	27				
			3 m.	27	17				
2.7	x	4 mm	1 m.	88	54	34			
			3 m.	55	34	22			
4	x	6 mm	1 m.	170	98	62	42	26	
			2 m.	150	85	55	37	23	
			4 m.	125	70	45	31	19	
			8 m.	95	56	35	24	15	
<b>Size 2</b>									
5.5	x	8 mm	1 m.			181	126	80	48
			3 m.			134	91	58	35
6	x	8 mm	1 m.				139	89	54
			3 m.				112	70	43
7	x	10 mm	1 m.				148	94	57
			3 m.				125	81	49
8	x	10 mm	1 m.					102	60
			3 m.					90	55
									38

cylinder working speeds, in cm/s			
standard conditions:			
<sup>1</sup> double acting cylinder			
<sup>1</sup> working pressure: P = 6 bar			

specific conditions:

- muffled exhaust (non collected)
- 50% loaded cylinder



valve module	tube ID	tube OD	tube length	Cylinder bore size					
				25 mm	32 mm	40 mm	50 mm	63 mm	80 mm
<b>Size 1</b>									
2	x	4 mm	1 m.	35	22				
			3 m.	23	14				
2.7	x	4 mm	1 m.	67	44	27			
			3 m.	44	28	17			
4	x	6 mm	1 m.	100	87	56	38	23	
			2 m.	93	77	46	31	19	
			4 m.	83	63	37	25	16	
			8 m.	69	46	28	18	12	
<b>Size 2</b>									
5.5	x	8 mm	1 m.			102	85	54	33
			3 m.			87	61	40	24
6	x	8 mm	1 m.				91	59	37
			3 m.				77	46	29
7	x	10 mm	1 m.				98	63	40
			3 m.				87	54	33
8	x	10 mm	1 m.					68	43
			3 m.					61	38
									27

## Moduflex Valve System - P2M

### Two technology platforms

The well proven Parker seal technology

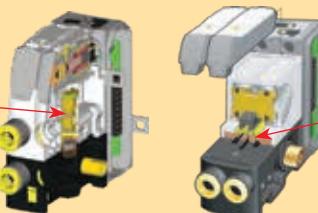


For 3/2 and dual 4/2 functions



Ceramic switching technology

For single 4/2 functions



#### Configurable manual override

For locking, non-locking or condemned manual override

#### 24 V DC solenoid valve

#### Pneumatic symbol

#### Locking system for clip-on fittings

#### Straight or elbow clip-on push-in fittings

For size 1: 4 or 6 mm OD tubing

For size 2: from 6 to 12 mm OD tubing

#### Pneumatic valve body

#### Visualisation LED's

For easy man-machine dialog

**Clip connector - IP40**  
Economic connection for traditional wiring



**M8 - 3 pins for lockable connector - IP67**  
For traditional wiring



**4 mm orientable push-in fitting**  
For pneumatic remote pilot



#### Auxiliary channels

Independent pilot pressure and exhaust

#### Internal connection

Up to 19 solenoids

#### Associating tie-rod

For easy module assembly

### Material Specification

Plastics:	Polyamide reinforced fibreglass
Screws:	Zinc plated steel
Seals:	Nitrile rubber
Valve mechanism:	Aluminium alloy
Plate:	Ceramic

### Certification

EMC / CE mark:	According to EN 61 000-6-2
Dust & water protection:	According to EN 60529 - NEMA 4
- S & T series:	M8 connector: IP67 Clip connector: IP40
- V series:	IP65*

\* For 25 Pins D-Sub connection: IP40 or IP65 depending on the cable

Moduflex specifications answer most industries automation requirements.

Applications run from clean room electronic manufacturing to process industries in aggressive environments.

### Pneumatic specifications

#### General Specification

Fluid	Air or Inert gas, Filtered 40µ (class 5 according to ISO 8573-1) Dry (class 4 according to ISO 8573-1) or Lubricated (with lubricated air, we recommend external pilot supply with non lubricated air)	
Operating Pressure	-0,9 to 8,0 bar	
Piloting Pressure	3/2 N.C. or N.O.	3,5 to 8,0 bar
for operating pressures below, use external pilot by configuring the head module accordingly (function available on standard head module)	4/2 single solenoid	3,0 to 8,0 bar
	4/2 double solenoid	3,0 to 8,0 bar
Pilot supply	S Series	Internal
	T & V Series	Mixed internal/external (configurable on the standard head module)
Exhaust collection		All collectable (including pilot solenoid valve exhaust)
Life cycle (all sizes)	3/2 N.C. or N.O.	60 million operations (with dry air, 2 Hz, 20°C, 6 bar)
	Single and Dual 4/2	100 million operations (with dry air, 2 Hz, 20°C, 6 bar)
Operating temperatures	Clip connector Lockable connector Multiwiring connector	-15°C to 60°C
	Industrial Communication	0°C to 55°C
Stocking temperatures		-40°C to 70°C
Vibration resistance		2G - From 2 to 150 Hz (According to IEC 68 - 2 - 6)
Impact resistance		15G - 11 ms (According to IEC 68 - 2 - 27)

#### Flow specifications

	Dual 4/2	Dual 3/2	Single 3/2	Single 4/2
Size 1	Q max. (NI/mn)	275	415	415
	Qn (NI/mn)	165	235	235
Size 2	Q max. (NI/mn)	-	805	805
	Qn (NI/mn)	-	450	440

## Electrical specifications

		
<b>Pilot solenoid Specifications</b>		
<b>Electric Connector</b>	M8	Clip connector
<b>Rated Voltage</b>	24 Vdc	
<b>Electric Connection</b>	Not polarized	Polarized
<b>Allowable voltage fluctuation</b>	-15% to +10% (at 20°C)	+/- 10% (at 20°C)
<b>Coil insulation type</b>	Class B	Class F
<b>Power consumption</b>	Without lockable connector: 1W With lockable connector: 1,2W	1W
<b>Visualisation and surge protection</b>	Included into lockable connector	Included on pilot solenoid
<b>Manual override</b>	Configurable: Locking or non-locking, isolated if required	
<b>Response Time of the complete valve (with connector)</b>	3/2 N.C. or N.O. 4/2 single solenoid 4/2 double solenoid	Actuating: 10 ms Return: 15 ms 10 ms ED 100%
<b>Duty factor</b>		
<b>Dust and Water protection</b>	S & T Series V Series	IP67 (with lockable connector) Guillotine connector of fieldbus: IP65 Sub-D 25: IP40 or IP65 (depending on the cable)
		IP40 (with clip connector)

## Communication module specifications

Ethernet Protocols	Profinet IO	EtherNet/IP	Modbus/TCP	EtherCAT	PowerLink	CC-Link IE
Ethernet specifications			According to protocol specifications			
Speed communication		10/100 Mb - Half / Full duplex			1 Gb	
Service Web Page	YES			N/A		
Logic power supply	24 Vdc - According to protocol specifications					
Topology (Internal 2 port switch)	Line / Ring			Line		
Aux. power	Voltage	20,4 Vdc to 26,4 Vdc				
	OSSD compatibility	Yes (Test Pulsed supported)				
	Galvanic isolation	2,5 KV (Logic and auxiliary power)				
Max. current limit	Total	2 A				
	Per channel	150 mA				
	Protection	Polarity inversion & short circuit				
IO-Link	Standard Version		-SPC Version			
IO-Link specifications		According to IO-Link V1.1.2				
Speed communication		Com2 - 38 kBd				
Logic power supply	Module powered by IO-Link master according to IO-Link V1.1.2					
Aux. power	Voltage	20,4 Vdc to 26,4 Vdc				
	OSSD compatibility	No	Yes (Test Pulsed supported)			
	Galvanic isolation	Yes				
Max. current limit	Total	4A		2A		
	Per channel	150 mA				
	Protection	Polarity inversion & short circuit				
All Protocols	EMC/CE mark		According to EN 61000-6-2 & EN 50081-2			

## Technical characteristics

### Vacuum module

#### Fluid

Compressed air or inert gas, filtered 40 $\mu$  mini., not lubricated

#### Materials

#### Working pressure

1 to 8 bar

Body:	Polyamide 6,6 reinforced fibreglass
Poppet:	Nitrile
Nozzle:	Brass
Clip connector:	Treated steel

#### Working temperature

-15°C to +60°C

### Pressure sensor

#### Fluid

Air or inert gas, filtered 40 $\mu$  mini., not lubricated

#### Materials

#### Working temperature

0°C to +50°C

Body:	Polycarbonate
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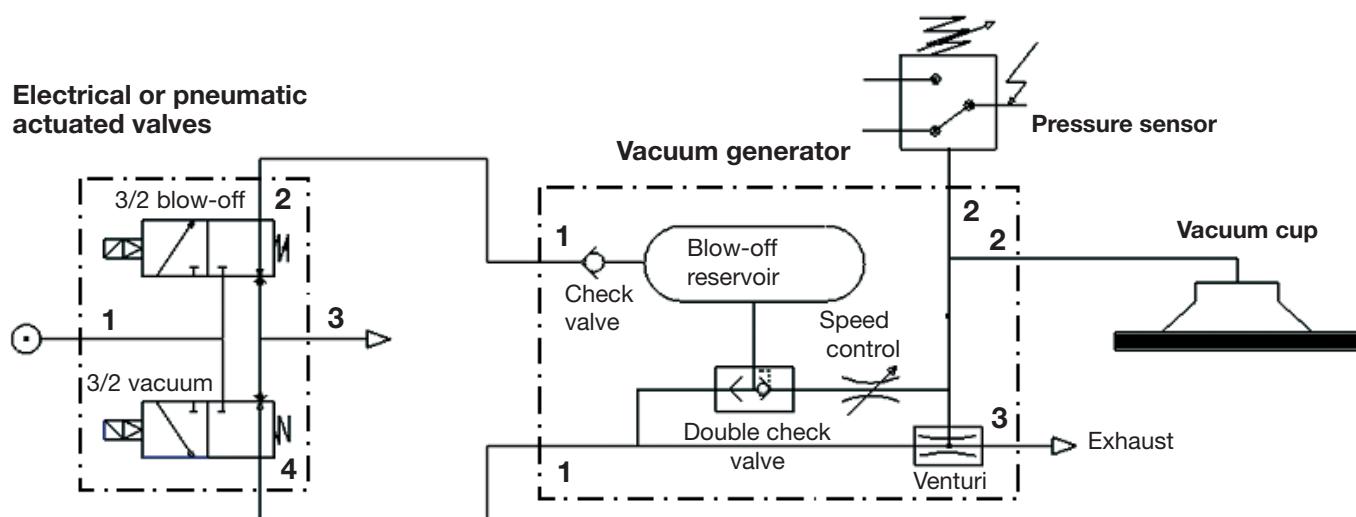
#### Supply

10,8 to 30 V DC

#### Digital output

PNP 125 mA

### Connection drawing



## Specific characteristics

### Maximum vacuum

Vacuum level: 90% at 6,5 bar

### Air consumption

Consumption: 46 Nl/min at 5 bar

### Vacuum flow

Flow: 25Nl/min at 0 % vacuum and 6,5 bar

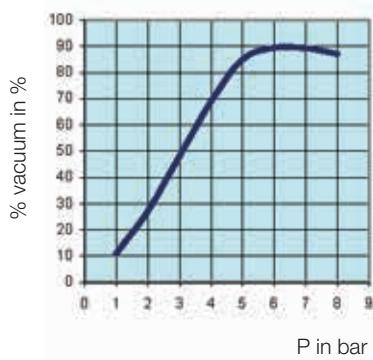
### Evacuation time in s/l to reach different vacuum levels % (at P = 6,5 bar)

Vacuum %	0	10	20	30	40	50	60	70	80	90
Time in s	0,0 / 0,0	0,3 / 0,3	0,4 / 0,5	0,8 / 0,9	1,4 / 1,5	2,0 / 2,2	2,7 / 3,2	3,7 / 4,9	5,9 / 9,8	10,7 / -
Flow in Nl/min	24,9 / 23,2	22,1 / 20,3	19,3 / 17,3	16,6 / 14,4	13,8 / 11,5	11,0 / 8,5	8,2 / 5,6	5,5 / 2,7	2,7 / 0,0	0,0 / -

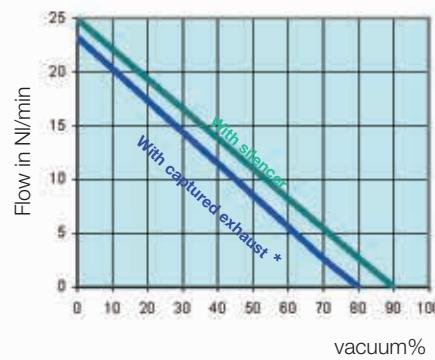
With silencer / With captured exhaust \*

## Performances

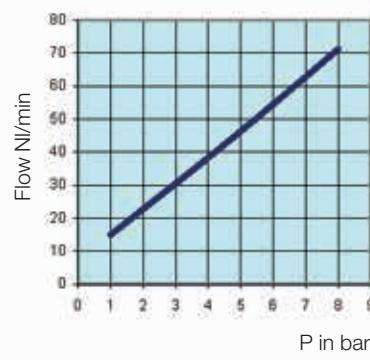
### Vacuum level



### Vacuum flow



### Air consumption



\* 1 m exhaust - tube Ø6 mm

3 m exhaust - tube Ø8 mm

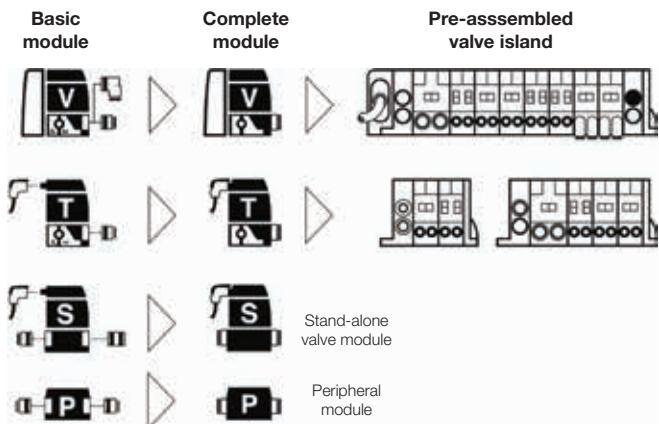
## Operating information

Working pressure	-0,9 to 8 bar
Pilot pressure	3 to 8 bar *
Working temperature	-15 °C to 60 °C
Protection individual M8 connectors	IP 67 NEMA4
Protection individual clip connector	IP40
Protection integrated connectors	IP 65
Voltage	24 V DC
* Single and double 3/2	3,5 to 8 bar

		Dual 4/2	Dual 3/2	3/2	4/2
Size 1	<b>Qmax.</b>	275 l/min	415 l/min	415 l/min	510 l/min
	<b>Qn</b>	165 l/min	235 l/min	235 l/min	310 l/min
Size 2	<b>Qmax.</b>	-	805 l/min	805 l/min	1340 l/min
	<b>Qn</b>	-	450 l/min	440 l/min	800 l/min

## Total ordering flexibility

In addition to the complete product adaptability, the Moduflex valve range offers ordering flexibility for V, T, S and P series with 3 different designs; from all components separately ordered (basic module) to pre-assembled and tested valve island.



## Ordering options

### 1 - Basic modules ordering

Using this option, all basic components are separately ordered :

- Head and Tail set
- Valve modules
- Intermediate module kit
- Peripheral modules
- Pneumatic connectors, mufflers and plugs
- Electrical connection or fieldbus module

The complete bill of material needed for the valve island assembly can be easily details using page 1 of the Moduflex Valve Configurator software report.

### 2 - Complete modules ordering

Using this option, modules are defined, ordered and supplied, pneumatic connectors and electrical connection equiped. One part number defines:

- Function module
- Pneumatic connectors, muffler and plugs
- Electrical connection and cable

For an entire valve island configuration, the list of complete modules can be easily details using page 3 of the Moduflex Valve Configurator software report.

### 3 - Pre-assembled valve islands ordering

Using this option, the complete valves island configuration has to be defined, and may be ordered, delivered fully assembly and tested under one part number.

The Moduflex Valve in-line e-Configurator software is an easy way for a clear definition of the requested valve island configuration.

**V series**

Integrated connection field bus or multi-connector valve island



Pages 16-21

**T series**

Individual connector valve islands  
Solenoid clip or lockable connector or remote air pilot



Pages 22-23

**S series**

Stand alone valves  
Solenoid clip or lockable connector or remote air pilot



Pages 24-25

**P series**

Peripheral modules  
Flow control, check valves, pressure regulator, vacuum



Pages 26-27



Pages 16-21



Pages 22-23



Pages 24-25



Pages 26-27



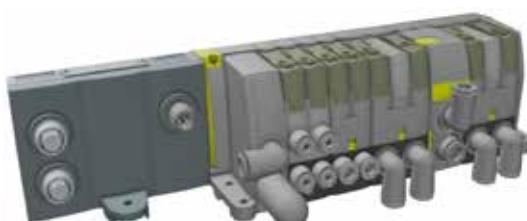
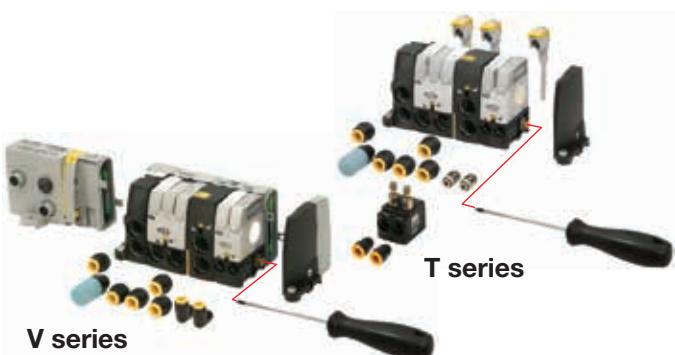
Pages 28-29



Page 30



Page 31

**Moduflex Valve in-line e-Configurator**<http://www.parker.com/pde/P2M>

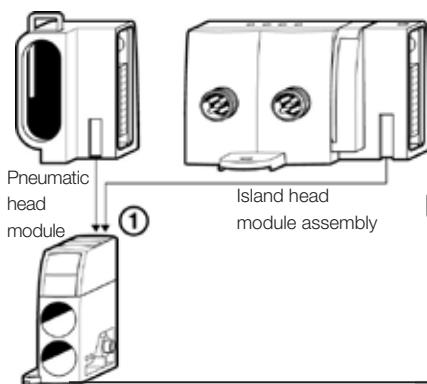
## Integrated connections valve islands: V series

In a V series Moduflex valve island, electrical controls are all received by the head module and transmitted to the concerned valve modules through the modular integrated circuit.

The head node may either be a cable multi-connector or a Fieldbus communication node: the next pages show multi-connector cable and a complete choice of bus protocols.



Valve island electrical head module:  
multi-connector or communication nodes



## Valve island assembly

The above illustration presents:

- **Step ①** : the electrical head module is engaged into the pneumatic head module
- **Step ②** : valve modules are one by one screwed onto each other starting from the head module. For this task, the single integrated screw is tightened with a torx T8 standard screwdriver.

The pneumatic connectors may be clipped or unclipped at any stage.

With a LED, a manual override and a labelling for each valve pilot (see illustration), the island front face eases the "man / machine" dialogue.

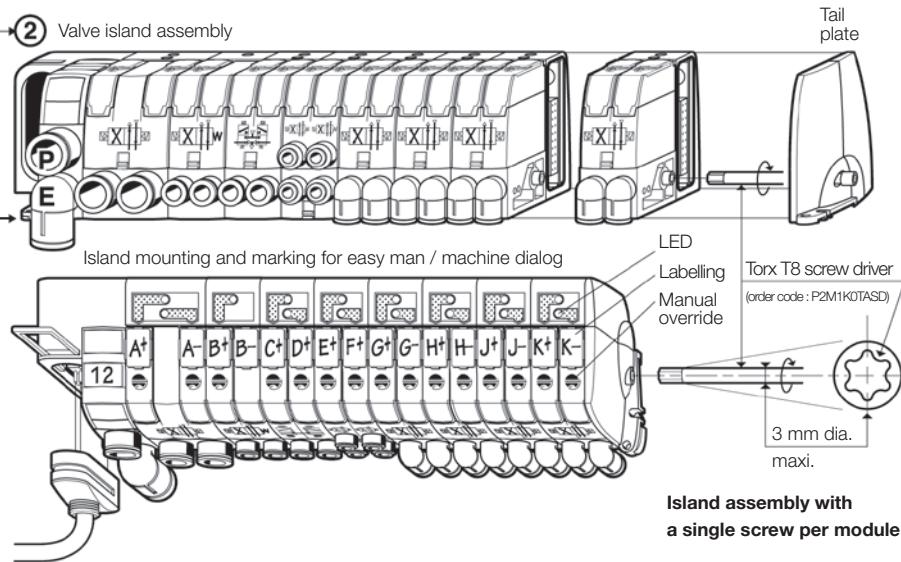
The resulting valve island length is expressed by the drawing below, while further size details and mountings are presented on the dimensions pages.

## Valve island configuration

The following page shows all valve sizes and functions that may enter into a V series valve island and, for each valve size, a choice of clip-on pneumatic connectors: tubing size, straight, elbow etc. To receive its pressure supply and collect its exhaust, the island also requires a pneumatic head and tail module set and sometimes an

intermediate module set with 4 configuration plates for different functions.

To receive its electrical controls, the island is completed by an electrical head module, either a multi-connector or by a communication node to be chosen from the next pages.



Island assembly with a single screw per module

## Modules and island ordering

Choice between 3 approaches:

### 1 - Basic modules ordering:

The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.

### 2 - Complete modules ordering:

Page 31 shows the ordering chart for modules supplied with their connectors.

### 3 - Assembled island ordering:

An In-Line configurator, available from the product web-page "<http://www.parker.com/pde/P2M>", allows to specify a valve island that may be delivered assembled.

Communication node:

- Ethernet nodes, width: 126 mm
- IO-Link, width: 94 mm

Multi-connector head module:

- guillotine, width: 47 mm
- sub-D 25, width: 56 mm

Valve modules size 1:

- width: 25 mm

Valve module size 2:

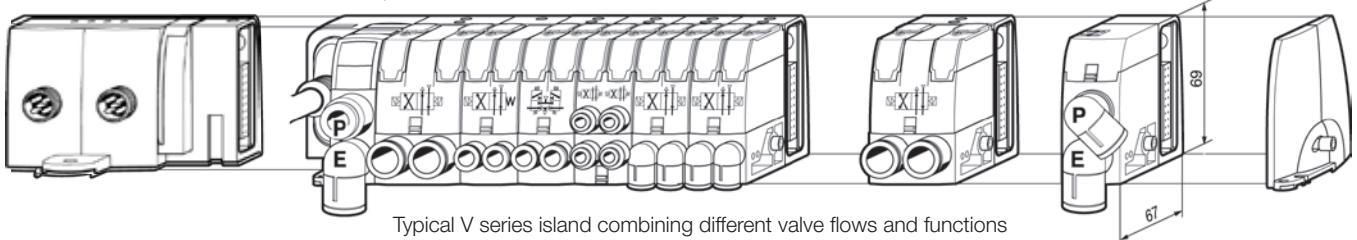
- width: 37.5 mm

Intermediate module:

- width: 25 mm

Tail plate:

- width: 16 mm



Typical V series island combining different valve flows and functions

## Basic modules (without connector)

Valve Modules		Size 1	Symbol	Description	Size 1		Size 2	
Order code	Weight [g]				Order code	Weight [g]	Order code	Weight [g]
				4/2 Solenoid spring	94	<b>P2M1V4ES2CV</b>	100	<b>P2M2V4ES2CV</b>
				4/2 Double solenoid	103	<b>P2M1V4EE2CV</b>	110	<b>P2M2V4EE2CV</b>
				2 x 3/2 NC + NC with exhaust check valves	106	<b>P2M1VDEE2CV</b>	115	<b>P2M2VDEE2CV</b>
				2 x 3/2 NO + NO with exhaust check valves	106	<b>P2M1VCEE2CV</b>	115	<b>P2M2VCEE2CV</b>
				2 x 3/2 NC + NO with exhaust check valves	106	<b>P2M1VEEE2CV</b>	115	<b>P2M2VEEE2CV</b>
				2 x 4/2 Solenoid spring with exhaust check valves	114	<b>P2M1VJEE2CV</b>		
				3/2 NC with exhaust check valves	102	<b>P2M1V3ES2CV</b>	110	<b>P2M2V3ES2CV</b>
				4/3 Centre exhaust 2 x 3/2 NC + NC without exhaust check valves	106	<b>P2M1VGEE2CV</b>		<b>P2M2VGEE2CV</b>

## Island head and intermediate module sets

Valve Modules		Description	Size 2	
			Weight [g]	Order code
		Valve island pneumatic head and tail module set	64	<b>P2M2HXT01</b>
<b>P2M2HXT01</b>		Valve island intermediate supply module with a set of 4 configuration plates	68	<b>P2M2BXV0A</b>

## Clip-On pneumatic connectors \*

Valve Modules		Description	Size 1		Size 2		
			Tube OD	Weight [g]	Order code	Weight [g]	Order code
		Straight connector	G1/8"	2	<b>FMDG1-1</b>		
				2	<b>FMD04-1</b>		
				3	<b>FMD06-1</b>		
						3	<b>FMD06-2</b>
						4	<b>FMD08-2</b>
						5	<b>FMD10-2</b>
						6	<b>FMD12-2</b>
		Elbow connector	G1/8"	3	<b>CMDG1-1</b>		
				3	<b>CMD04-1</b>		
				5	<b>CMD06-1</b>		
						5	<b>CMD06-2</b>
						6	<b>CMD08-2</b>
						7	<b>CMD10-2</b>
						8	<b>CMD12-2</b>
		Silencer				5	<b>MMDOA2</b>
		Plug				5	<b>PMDXX2</b>

\* Fittings and plugs pack quantity: 10

## V series valve island: Electrical multi-connector head module

		Description	Protection	Cable length	Weight [g]	Order code	
						Guillotine type	Standard Sub-D 25 type
		Multi-connection head module			38	<b>P2M2HEV0A</b>	
		Guillotine connector with flying leads multi-cable	IP65	2 m	335	<b>P8LMH20M2A</b>	
				5 m	802	<b>P8LMH20M5A</b>	
				9 m	1425	<b>P8LMH20M9A</b>	
		Multi-connection head module			60	<b>P2M2HEV0D</b>	
		Sub-D 25 connector with flying leads multi-cable	IP40	3 m	435	<b>P8LMH25M3A</b>	
				9 m	1425	<b>P8LMH25M9A</b>	
			IP65	9 m	1425	<b>P8LMH25B9A</b>	

## Valve Island V Series with IO-Link connection

The P2M Moduflex  IO-Link 24 DO node allows a very simple and cost efficient connection to any IO-Link master, centralised into the PLC or decentralised through an industrial Ethernet network.

Designed in both Class A and Class B versions with an isolated auxiliary power, it can easily be adapted to all power supply architectures and follow machine directives



## P2M IO-link 24 DO Class A node with independent Auxiliary Power Supply



The P2M  IO-Link 24 DO Class A node can handle a Moduflex Valve bank having up to 19 pilot solenoid valves.

Thanks to its 2 x M12 A codded male connectors, it can be connected to any IO-Link Class A masters and separately receive its auxiliary power supply for valves from an independent source.

The P2M  IO-Link 24 DO Class A node exists in 3 versions with the Auxiliary Power M12 connector pin out adapted to any sourcing through a standard M12 cable:

- P2M2HBVL12400A13 / -SPC version: 24 Vdc / 0 Vdc on pins 1 & 3 – Standard version
- P2M2HBVL12400A43 / -SPC version: 24 Vdc / 0 Vdc on pins 4 & 3 – Compatible with Siemens wiring
- P2M2HBVL12400A42 / -SPC version: 24 Vdc / 0 Vdc on pins 4 & 2 – Compatible with Rockwell wiring

## P2M IO-link 24 DO Class B node



The P2M  IO-Link 24 DO Class B node can handle a Moduflex Valve bank having up to 19 pilot solenoid valves.

Thanks to its single M12 A codded male connectors, it can be connected to any IO-Link Class B masters receiving its auxiliary power supply for valves on pins 2 & 5 from the only cable simplifying the connection.

## Diagnostic



The P2M  IO-Link 24 DO node offers a local diagnostic through 4 LED's located on the visible top side, showing:

- IO-Link com status
- Node error
- Output error
- Auxiliary power

Additional useful diagnostic information can be read by the PLC through the network simplifying diagnostic and allowing predictive maintenance (all details in the user manual)

## Safe Power Capable version (-SPC)

Auxiliary power of -SPC version of P2M IO-Link 24 DO node can be supplied from a safe output device following machinery directives. This includes:

- Output Signal Switch Device (OSSD) test pulse compatible
- Galvanic isolation between 0 Vdc Logic and Aux power
- PP or PM cabling modes

For more details, refer to the "Communication nodes – connection and configuration" section.

## V series valve island: Communication node for IO-Link

Communication node for 19 outputs (Moduflex Pilot Valves)  
(The last 5 outputs of this 24 DO node can't be used with Moduflex Valve)

Description	IO-Link Class	M12 A coded Connector connection				Order code
		IO-Link	Aux. Power	Aux. Power Pinout	Weight (g)	
P2M IO-Link Communication Node	Class A	3 Pin's	3 Pin's	1 & 3	160	<b>P2M2HBVL12400A13</b>
		3 Pin's	3 Pin's	4 & 3	160	<b>P2M2HBVL12400A43</b>
		3 Pin's	5 Pin's	4 & 2	160	<b>P2M2HBVL12400A42</b>
	Class B	5 Pin's		2 & 5	140	<b>P2M2HBVL12400B25</b>
		3 Pin's	3 Pin's	1 & 3	165	<b>P2M2HBVL12400A13-SPC</b>
		3 Pin's	3 Pin's	4 & 3	165	<b>P2M2HBVL12400A43-SPC</b>
		3 Pin's	5 Pin's	4 & 2	165	<b>P2M2HBVL12400A42-SPC</b>
	Class B	5 Pin's		2 & 5	145	<b>P2M2HBVL12400B25-SPC</b>

IODD file can be downloaded from IODD Finder or the Moduflex web site:

<https://ioddfinder.io-link.com>

[www.parker.com/pde/io-link](http://www.parker.com/pde/io-link)

## Accessories

Description	Connector type	Weight (g)	Order code
Quick connect straight connector for both IO-Link communication and auxiliary power supply	M12 - 5 Pin's Female - A Coding	25	<b>P8CS1205AA</b>

## Valve Island V Series with Industrial Ethernet connection

The P2M Industrial Ethernet 24 DO node allows a very simple and cost efficient connection to the most popular Industrial Ethernet networks.

Designed with an isolated auxiliary power, it can easily be adapted to all power supply architectures and follow machine directives.



## Product Set-Up



The P2M Industrial Ethernet 24 DO node offers an IP addressing through 3 rotary switches located on the top side.



The 3 rotary switches allow also a Factory Reset, IP address storage, and DHCP mode addressing.

As soon as supported by protocol, this IP address can be modified through an imbedded web page.

For an application requiring a regular disconnection / reconnection of the node, Profinet and EtherNet/IP protocols allow respectively a Fast Start-Up (FSU) and Quick Connect mode. This mode can be enable or disable .

## Technology / Integrated Ethernet Switch



The P2M Industrial Ethernet 24 DO node offers 2 Ethernet ports allowing a line topology without external switch. The Ring topology can also be supported (enable/disable) for Profinet, EtherNet/IP and Modbus TCP/IP.

The integrated Ethernet switch support Class C Services allowing used in an isochronous real time (IRT) structure.

## Diagnostic



The P2M Industrial Ethernet 24 DO node offers a local diagnostic through 7 LED's located on the visible top side, showing:

- Logic status
- Ethernet activity on both ports
- Standard Status due to protocol
- Output error / Auxiliary power

This local information as well as trouble shooting and predictive maintenance diagnostics (Power monitoring, Life cycle counting, ...) are available in PLC through the network and reported on imbedded web page.

When PLC is in "STOP", the web page allows to force ON/OFF solenoids state. This function has a password protection.

## Safe Power Capable

Auxiliary power of P2M Industrial Ethernet 24 DO node can be supplied from a safe output device following machinery directives. This includes:

- Output Signal Switch Device (OSSD) test pulse compatible
- Galvanic isolation between 0 Vdc Logic and Aux power
- PP or PM cabling modes

For more details, refer to the "Communication nodes – connection and configuration" section.

**V series valve island: Communication node for Industrial Ethernet**

Industrial Ethernet node for 19 outputs (Moduflex Pilot Valves)  
(The last 5 outputs of this 24 DO node can't be used with Moduflex Valve)



Description	Protocol	Eth. ports	Aux. Power	Weight (g)	Order code
P2M industrial Ethernet Communication Node	Profinet IO	2 x M12 D-coded	M12 A-coded	190	<b>P2M2HBVN12400</b>
	EtherNet/IP	2 x M12 D-coded	M12 A-coded	190	<b>P2M2HBVE12400</b>
	EtherCAT	2 x M12 D-coded	M12 A-coded	190	<b>P2M2HBVT12400</b>
	PowerLink	2 x M12 D-coded	M12 A-coded	190	<b>P2M2HBVW12400</b>
	Modbus /TCP	2 x M12 D-coded	M12 A-coded	190	<b>P2M2HBVM12400</b>
	CC-Link IE	2 x M12 X-coded	M12 A-coded	190	<b>P2M2HBVK12400*</b>

\*) Coming soon

Configuration file can be download from the dedicated product web page:  
[www.parker.com/pde/P2M\\_IE](http://www.parker.com/pde/P2M_IE)

**Accessories**

Description	Connector type	Weight (g)	Order code
Quick connect straight connector for module power supply	M12 - 5 Pin's Female - A Coding	25	<b>P8CS1205AA</b>

## Individual connection valve islands: T series

In a T series valve island, electrical controls are individually connected to each valve module, onto its solenoid pilot.

As an alternative, air pilot valve modules are also available, to be controlled by individual pneumatic signals.



## Valve island assembly

As shown by the above illustration, the valve modules are one by one screwed onto each other, starting from the head module. For this task, the single integrated screw is tightened with a torx T8 standard screwdriver.

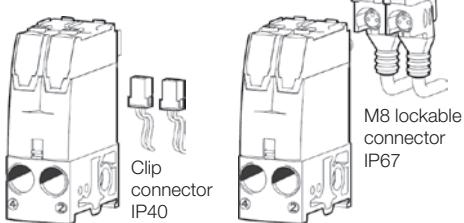
The pneumatic connectors may be clipped or unclipped at any stage.

With a LED, a manual override and a labelling for each valve pilot (see above illustration), the island front face eases the "man / machine" dialogue.

The resulting valve island length is expressed by the drawing below, while further size details and mountings are presented on dimensions pages.

## Valve pilot connections

### 1 - Solenoid valve modules



In its IP40 version, each solenoid shows Clip connection integrating LED and voltage surge protection. The clip connector with flying leads may be ordered separately with independent or interconnected common.

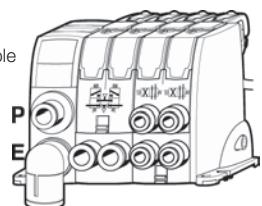
In its IP67 version, each solenoid shows a M8 connection. Lockable connectors, IP67 protected, with LED voltage surge protection and flying lead cable may be ordered for the required length.

### 2 - Air pilot valve modules



No connector has to be ordered: each pneumatic pilot port includes its integrated movable elbow 4 mm OD tube push-in connector.

Typical T series short island for single or double acting small cylinders.



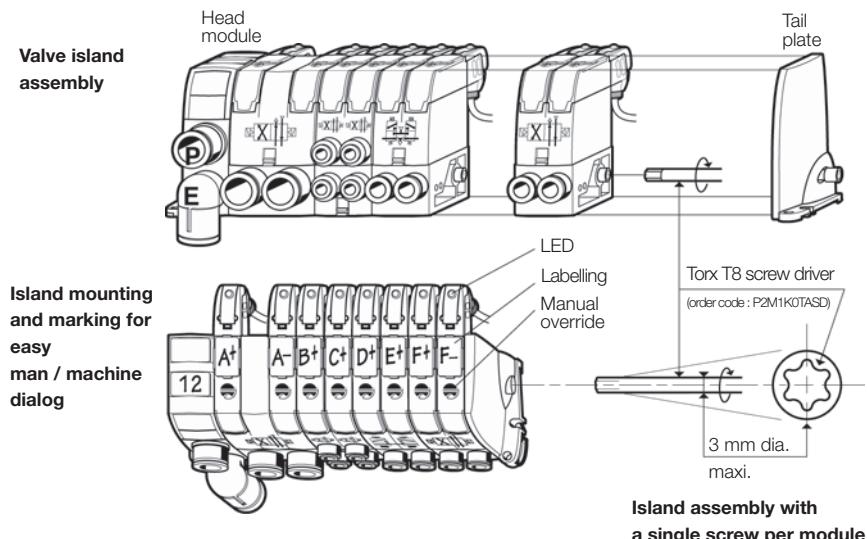
Typical T series islands combining different valve flows and functions

## Valve island configuration

The following page presents all valve sizes and functions that may enter into a T series valve island and, for each valve size, a choice of clip-on pneumatic connectors: tubing size, straight, elbow etc."

To receive its pressure supply and collect its exhaust, the island also requires a

pneumatic head and tail module set and sometimes an intermediate module set including 4 configuration plates for different functions. Valve modules may either be solenoid versions or air pilot versions. Mixing both versions into the same valve island is possible.



## Modules and island ordering

Choice between 3 approaches:

### 1 - Basic modules ordering:

The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.

### 2 - Complete modules ordering:

Page 27 shows the ordering chart for modules supplied with their connectors.

### 3 - Assembled island ordering:

Page 30 shows the valve island configurator CD-Rom to specify a valve island that may be delivered assembled.

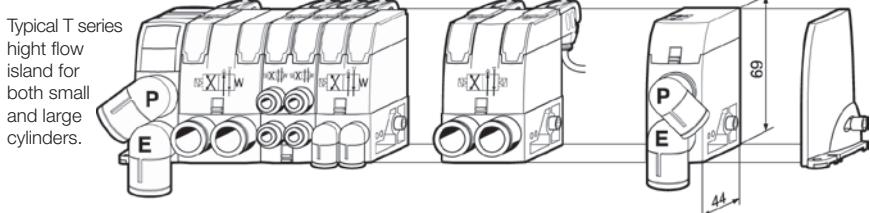
Pneumatic head module:  
▪ width: 32 mm

Valve module size 1:  
▪ width: 25 mm

Valve module size 2:  
▪ width: 37.5 mm

Intermediate module:  
▪ width: 25 mm

Tail plate:  
▪ width: 16 mm



## Basic modules (without connector)

## Valve Modules

Size 1  
Dual 4/2

Size 1



Size 2

Symbol	Description	Actuator	Pilot connector	Size 1		Size 2	
				W (g)	Order code	W (g)	Order code
	4/2 Spring return	Solenoid	M8 Lockable	68	P2M1T4ES2C	74	P2M2T4ES2C
			Clip	68	P2M1T4ES2CW	74	P2M2T4ES2CW
	4/2 Double pilot	Solenoid	M8 Lockable	77	P2M1T4EE2C	83	P2M2T4EE2C
			Clip	77	P2M1T4EE2CW	83	P2M2T4EE2CW
	2 x 3/2 NC + NC with exhaust check valves	Solenoid	M8 Lockable	80	P2M1TDEE2C	94	P2M2TDEE2C
			Clip	80	P2M1TDEE2CW	94	P2M2TDEE2CW
	2 x 3/2 NO + NO with exhaust check valves	Solenoid	M8 Lockable	80	P2M1TCEE2C	94	P2M2TCEE2C
			Clip	80	P2M1TCEE2CW	94	P2M2TCEE2CW
	2 x 3/2 NC + NO with exhaust check valves	Solenoid	M8 Lockable	80	P2M1TEEE2C	94	P2M2TEEE2C
			Clip	80	P2M1TEEE2CW	94	P2M2TEEE2CW
	2 x 4/2 Spring return with exhaust check valves	Solenoid	M8 Lockable	88	P2M1TJEE2C		
			Clip	88	P2M1TJEE2CW		
	3/2 NC with exhaust check valves	Solenoid	M8 Lockable	76	P2M1T3ES2C	90	P2M2T3ES2C
			Clip	76	P2M1T3ES2CW	90	P2M2T3ES2CW
	4/3 Centre exhaust 2 x 3/2 NC + NC without exhaust check valves	Solenoid	M8 Lockable	80	P2M1TGEE2C	94	P2M2TGEE2C
			Clip	80	P2M1TGEE2CW	94	P2M2TGEE2CW
			Air pilot	70	P2M1TGPP	84	P2M2TGPP

## Island head and intermediate module sets

## Valve Modules



P2M2HXT01



P2M2BXT0A

## Description

## Size 2

W (g)	Order code
64	P2M2HXT01
64	P2M2BXT0A

## Clip-On pneumatic connectors \*

## Valve Modules



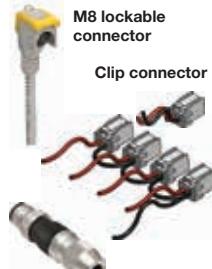
Description	Tube OD	W (g)	Order code
Straight connector	G1/8"	2	FMDG1-1
	4 mm	2	FMD04-1
	6 mm	3	FMD06-1
	8 mm		FMD08-2
	10 mm		FMD10-2
	12 mm	6	FMD12-2



Elbow connector	G1/8"	3	CMDG1-1
	4 mm	3	CMD04-1
	6 mm	5	CMD06-1
	8 mm		CMD08-2
	10 mm	7	CMD10-2
	12 mm	8	CMD12-2

Silencer		5	MMDVA2
Plug		3	PMDXX1

## Electrical connectors



Description	Connector type	Cable length	W (g)	Order code	
Individual lockable connector – IP67	M8 / 2 x Flying leads	2 meters	62	P8LS08L226C	
Including LED and surge protection		5 meters	155	P8LS08L526C	
2 Flying leads		9 meters	180	P8LS08L926C	
Clip connector – IP40	1 x Clip connector	1 meter	8	P8LW021C	
Individual: Including 2 flying leads		2 meter	12	P8LW022C	
Multiple: Including 1 common (0 Vdc)	2 x Clip connectors	1 meter	12	P8LW021C02	
and 1 flying lead per connector		4 x Clip connectors	1 meter	20	P8LW021C04
		8 x Clip connectors	1 meter	36	P8LW021C08
Straight cable quick connect to thread connector, IP67 protected	M8		12	P8CS0803J	
	M12		15	P8CS1204J	

## Stand-Alone Valve Modules: S series

Very useful to control isolated cylinders, these stand-alone valves module are compact and easy to mount on the machines with neat electrical and pneumatic connections.

As an alternative to electrical controls, valves with air pilots are also available, to be controlled by individual pneumatic signals.



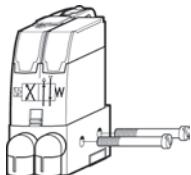
### Valve functions

The following page shows all valve sizes and functions and, for each valve size, a choice of clip-on pneumatic connectors: tubing size, straight, elbow etc."

### Valve mounting

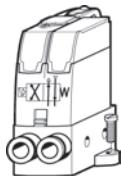
All valves may be mounted either with side screws or with their integrated retractable brackets.

#### Side screw mounting



The brackets are then retracted.

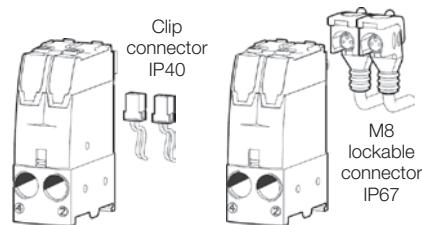
#### Optional foot mounting



The brackets are then extended.

### Valve pilot connections

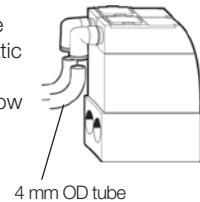
#### 1- Solenoid valve modules



In its IP40 version, each solenoid shows Clip connection integrating LED and voltage surge protection. The clip connector with flying leads may be ordered separately with independent or interconnected common. In its IP67 version, each solenoid shows a M8 connection. Lockable connectors, IP67 protected, with LED voltage surge protection and flying lead cable may be ordered for the required length.

#### 2- Air pilot valve modules

No connector has to be ordered : each pneumatic pilot port includes its integrated movable elbow 4 mm OD tube push-in connector.



## Modules and island ordering

Choice between 2 approaches:

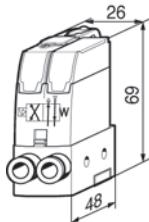
### 1 - Basic modules ordering:

The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.

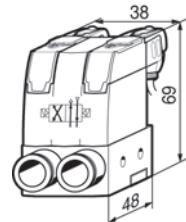
### 2 - Complete modules ordering:

Page 28 shows the ordering chart for modules supplied with their pneumatic and electrical connectors and muffler.

Valve module  
size 1



Valve module  
size 2



## Basic modules (without connector)

Valve Modules	Symbol	Description	Actuator	Pilot connector	W (g)	Size 1	Size 2	
Size 1		4/2 Spring return	Solenoid	M8 Lockable	72	<b>P2M1S4ES2C</b>	78	<b>P2M2S4ES2C</b>
				Clip	72	<b>P2M1S4ES2CW</b>	78	<b>P2M2S4ES2CW</b>
		4/2 Double pilot	Solenoid	M8 Lockable	87	<b>P2M1S4EE2C</b>	93	<b>P2M2S4EE2C</b>
				Clip	87	<b>P2M1S4EE2CW</b>	93	<b>P2M2S4EE2CW</b>
Size 2		2 x 3/2 NC + NC with exhaust check valves	Solenoid	M8 Lockable	85	<b>P2M1SDEE2C</b>	91	<b>P2M2SDEE2C</b>
				Clip	85	<b>P2M1SDEE2CW</b>	91	<b>P2M2SDEE2CW</b>
		2 x 3/2 NO + NO with exhaust check valves	Solenoid	M8 Lockable	85	<b>P2M1SCEE2C</b>	91	<b>P2M2SCEE2C</b>
				Clip	85	<b>P2M1SCEE2CW</b>	91	<b>P2M2SCEE2CW</b>
		2 x 3/2 NC + NO with exhaust check valves	Solenoid	M8 Lockable	85	<b>P2M1SEEE2C</b>	91	<b>P2M2SEEE2C</b>
				Clip	85	<b>P2M1SEEE2CW</b>	91	<b>P2M2SEEE2CW</b>
		3/2 NC with exhaust check valves	Solenoid	M8 Lockable	80	<b>P2M1S3ES2C</b>	86	<b>P2M2S3ES2C</b>
				Clip	80	<b>P2M1S3ES2CW</b>	86	<b>P2M2S3ES2CW</b>
		4/3 Centre exhaust 2 x 3/2 NC + NC without exhaust check valves	Solenoid	M8 Lockable	85	<b>P2M1SGEE2C</b>	91	<b>P2M2SGEE2C</b>
				Clip	85	<b>P2M1SGEE2CW</b>	91	<b>P2M2SGEE2CW</b>
		Air pilot	Air pilot		75	<b>P2M1SCPP</b>	81	<b>P2M2SCPP</b>
		Air pilot	Air pilot		75	<b>P2M1S3PS</b>	76	<b>P2M2S3PS</b>
		Air pilot	Air pilot		75	<b>P2M1SGP</b>	81	<b>P2M2SGP</b>

## Clip-On pneumatic connectors \*

Valve Modules	Description	Tube OD	W (g)	Size 1	Size 2	
	Straight connector	G1/8"	2	<b>FMDG1-1</b>		
		4 mm	2	<b>FMD04-1</b>		
		6 mm	3	<b>FMD06-1</b>	3	
		8 mm	4		<b>FMD08-2</b>	
		10 mm	5		<b>FMD10-2</b>	
		12 mm	6		<b>FMD12-2</b>	
	Elbow connector	G1/8"	3	<b>CMDG1-1</b>		
		4 mm	3	<b>CMD04-1</b>		
		6 mm	5	<b>CMD06-1</b>	5	
		8 mm	6		<b>CMD08-2</b>	
		10 mm	7		<b>CMD10-2</b>	
		12 mm	8		<b>CMD12-2</b>	
	Silencer		3	<b>MMDVA1</b>	5	
		Plug		3	<b>PMDXX1</b>	5
					<b>MMDVA2</b>	
					<b>PMDXX2</b>	

\* Fittings and plugs pack quantity: 10

## Electrical connectors

Description	Connector type	Cable length	W (g)	Order code
	Individual lockable connector – IP67	2 meters	62	<b>P8LS08L226C</b>
	Including LED and surge protection	5 meters	155	<b>P8LS08L526C</b>
	2 Flying leads	9 meters	180	<b>P8LS08L926C</b>
	Clip connector – IP40	1 x Clip connector	1 meter	<b>P8LW021C</b>
	Individual: Including 2 flying leads	2 meter	12	<b>P8LW022C</b>
	Multiple: Including 1 common (0 Vdc)	2 x Clip connectors	12	<b>P8LW021C02</b>
	and 1 flying lead per connector	4 x Clip connectors	20	<b>P8LW021C04</b>
		8 x Clip connectors	36	<b>P8LW021C08</b>
	Straight cable quick connect to thread connector, IP67 protected	M8	12	<b>P8CS0803J</b>
		M12	15	<b>P8CS1204J</b>

## Peripheral Valve Modules: P series

Four additional peripheral modules complete the valve system in order to facilitate the installation of specific cylinder controls:

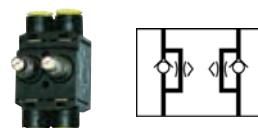
- Dual flow control, for cylinder speed adjusting;
- Dual pilot operated check valve, for cylinder positioning;
- Pressure regulator, for cylinder thrust adjusting;
- Vacuum generator, for vacuum pad controls.



## Module function selection

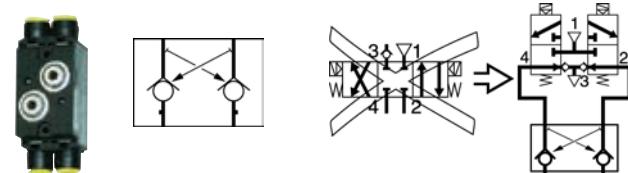
### Dual flow control

By controlling the exhaust flows of a double acting cylinder, this module can adjust both speeds: forwards and backwards.



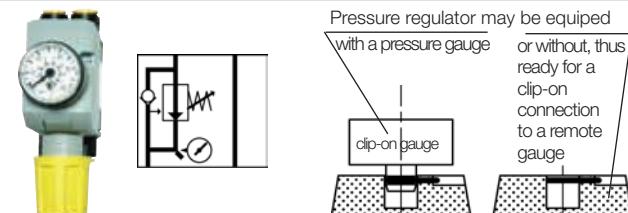
### Dual pilot operated check valve

Combined with a double 3/2 NC + NC valve, this module will block flows and stop cylinder movement as soon as the valve outputs are both exhausted. Better than a 3 position closed centre valve, it provides accurate positioning when mounted close to the cylinder.



### Pressure regulator

The thrust developed by a cylinder often requires adjustment by controlling the pressure to the front or back of the piston. This pressure regulator module enables manual adjustment of pressure on one side of the piston, with visual indication provided by the pressure gauge.

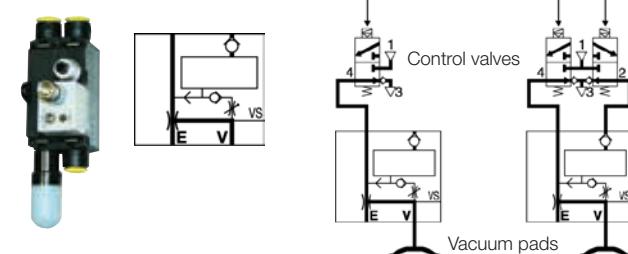


### Vacuum generator

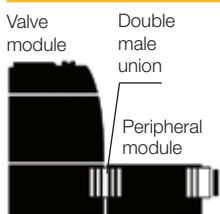
This multi-purpose module controls vacuum pads with a choice between two basics schematics:

- Controlled with only one 3/2 NC valve, the vacuum generator provides vacuum to the pads during valve actuation and then blow-off supplied from an integrated chamber.
- Controlled with a double 3/2 NC + NC, the vacuum generator provides vacuum during the first valve actuation, and then strong blow-off from the second valve.

Integrated blow-off flow controller. Optional plug-in vacuum sensor.



## Module installation selection

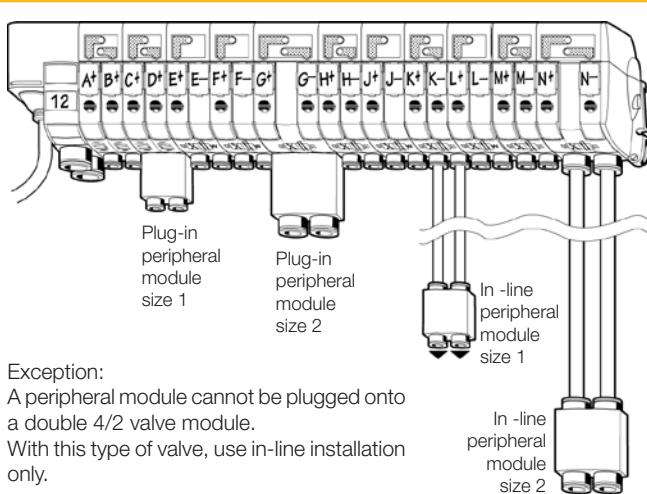


Stand-alone valve complete with a plug-in peripheral module



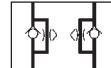
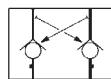
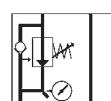
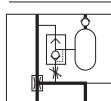
Peripheral modules may either be mounted:

- Plugged into the valve module through double male unions;
- Or in line, close to the cylinder to control it better.



Exception:  
A peripheral module cannot be plugged onto a double 4/2 valve module.  
With this type of valve, use in-line installation only.

## Basic peripheral modules (without connector)

Peripheral Modules	Symbol	Description	Weight (g)	Size 1 Order code	Size 2 Order code
		Dual flow control	50	<b>P2M1PXFA</b>	50 <b>P2M2PXFA</b>
		Dual P.O. check valve	50	<b>P2M1PXCA</b>	50 <b>P2M2PXCA</b>
		Pressure regulator	Pressure range	Gauge	
		0 - 2 bar	0 - 4 bar	135 <b>P2M1PXSR</b>	135 <b>P2M2PXSR</b>
			Without	105 <b>P2M1PXST</b>	165 <b>P2M2PXST</b>
		0 - 4 bar	0 - 7 bar	135 <b>P2M1PXSM</b>	135 <b>P2M2PXSM</b>
			Without	105 <b>P2M1PXSL</b>	165 <b>P2M2PXSL</b>
		0 - 8 bar	0 - 11 bar	135 <b>P2M1PXSG</b>	135 <b>P2M2PXSG</b>
			Without	105 <b>P2M1PXSN</b>	165 <b>P2M2PXSN</b>
		90% Vacuum generator	30	<b>P2M1PXVA</b>	

## Clip-On pneumatic connectors \*

Valve Modules	Description	Tube OD	Weight (g)	Size 1 Order code	Size 2 Order code
	Straight connector	G1/8"	2	<b>FMDG1-1</b>	
		4 mm	2	<b>FMD04-1</b>	
		6 mm	3	<b>FMD06-1</b>	3 <b>FMD06-2</b>
		8 mm			4 <b>FMD08-2</b>
		10 mm			5 <b>FMD10-2</b>
		12 mm			6 <b>FMD12-2</b>
	Elbow connector	G1/8"	3	<b>CMDG1-1</b>	
		4 mm	3	<b>CMD04-1</b>	
		6 mm	5	<b>CMD06-1</b>	5 <b>CMD06-2</b>
		8 mm			6 <b>CMD08-2</b>
		10 mm			7 <b>CMD10-2</b>
		12 mm			8 <b>CMD12-2</b>
	Double male union		5	<b>HMDXX1</b>	8 <b>HMDXX2</b>
	Silencer		3	<b>MMDA1</b>	
	Plug		3	<b>PMDXX1</b>	5 <b>PMDXX2</b>

\* Fittings and plugs pack quantity: 10

## Clip-on accessories

Description	Connection	Pressure range	Weight (g)	Order code
Clip-on pressure gauge for pressure regulator modules, size 1 or size 2	Clip-on	0 to 4 bar 0 to 7 bar 0 to 11 bar	30 30 30	<b>P2M1K0GT</b> <b>P2M1K0GL</b> <b>P2M1K0GN</b>
Analog (1 - 5 Vdc) Vacuum Sensor Flying lead 2 meter cable	Diam. 4 mm tube Diam. 6 mm tube	0 to -1 bar 0 to -1 bar	25 25	<b>MPS-V8T4-AG</b> <b>MPS-V8T-AG</b>
Dig. PNP / Ana (4 - 20 mA) Vacuum Sensor 15 cm cable - M8 4 pin's connector	G 1/8" male	0 to -1 bar	45	<b>MPS-V34G-PCI</b>

## Complete module ordering, as compared to basic module ordering

### Complete modules

Ordered from the following pages, the complete modules are supplied all equipped with their electrical and pneumatic connectors. Only one order line is necessary, and each module comes complete, with just the necessary chosen connectors.



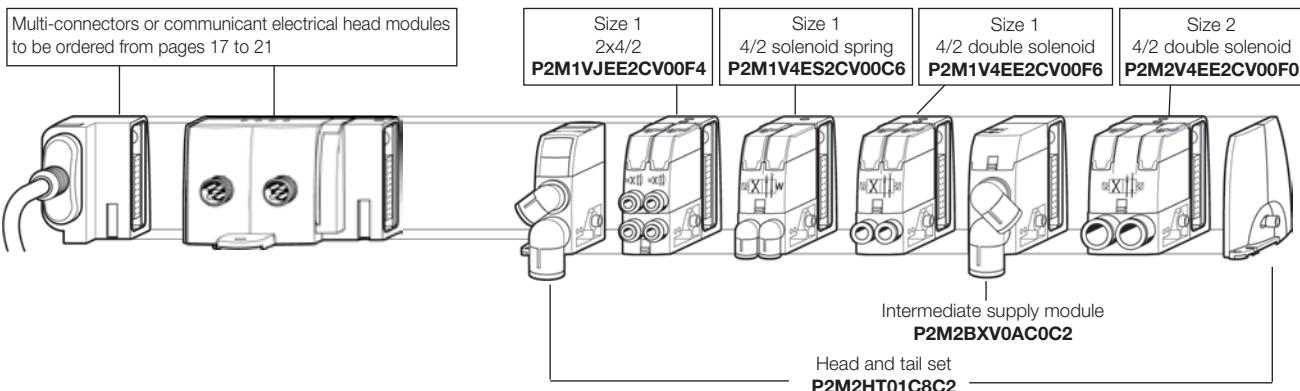
### Basic modules

Ordered from the previous pages, the basic modules are to be equipped with their connectors. The clip-on assembly to the module is easy. The main advantage is flexibility : connector type and size may be chosen at the last moment, to better fit the machine needs.



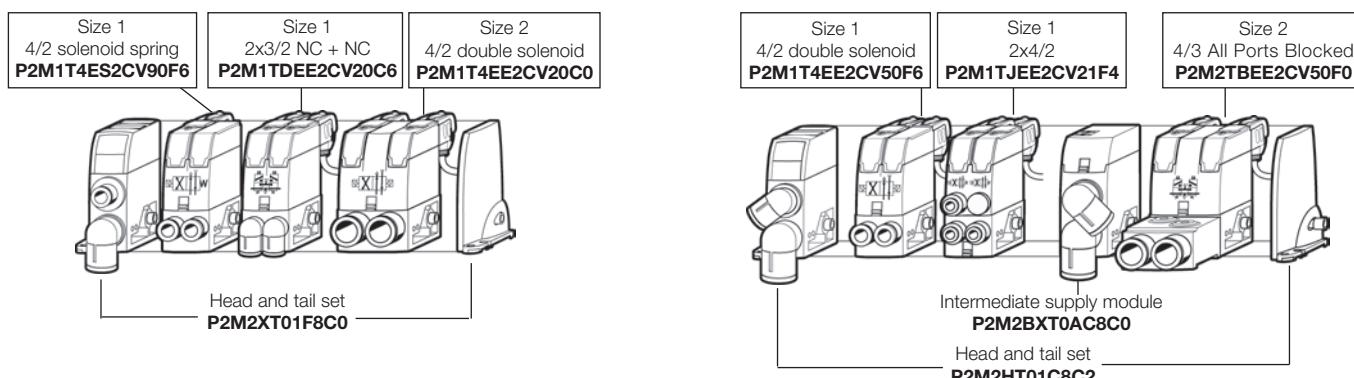
## V series

See opposite page for complete module order code chart



## T series

See opposite page for complete module order code chart

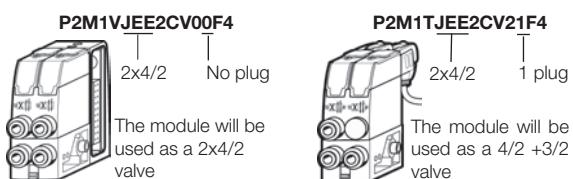


### Special case : the 2 x 4/2 mini-module plug configuration

For micro-cylinders, this very compact 2 x 4/2 module (order code. JEE) may also be used to obtain 3/2 valves, either Normally Closed or Normally Open.

To do so, the complete module may be supplied with plugs that may replace some of the plug-in connectors.

To order, use the top chart from opposite page.



## S and P series

See page 28 and 29 for complete module order code charts.

Complete Moduflex modules, equipped with their electrical and pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

## Valve modules

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15																																							
<b>P</b>	<b>2</b>	<b>M</b>	<b>1</b>	<b>V</b>	<b>4</b>	<b>E</b>	<b>E</b>	<b>2</b>	<b>C</b>	<b>V</b>	<b>0</b>	<b>0</b>	<b>F</b>	<b>6</b>																																							
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<table border="1"> <tr> <td colspan="2"><b>Voltage</b></td> </tr> <tr> <td>00</td> <td>Pneumatic pilot</td> </tr> <tr> <td>2C</td> <td>24VDC</td> </tr> </table>														<b>Voltage</b>		00	Pneumatic pilot	2C	24VDC																																		
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Size 1 only	<b>J E E</b>	2x4/2 with exhaust check valve with plug configuration																																																			
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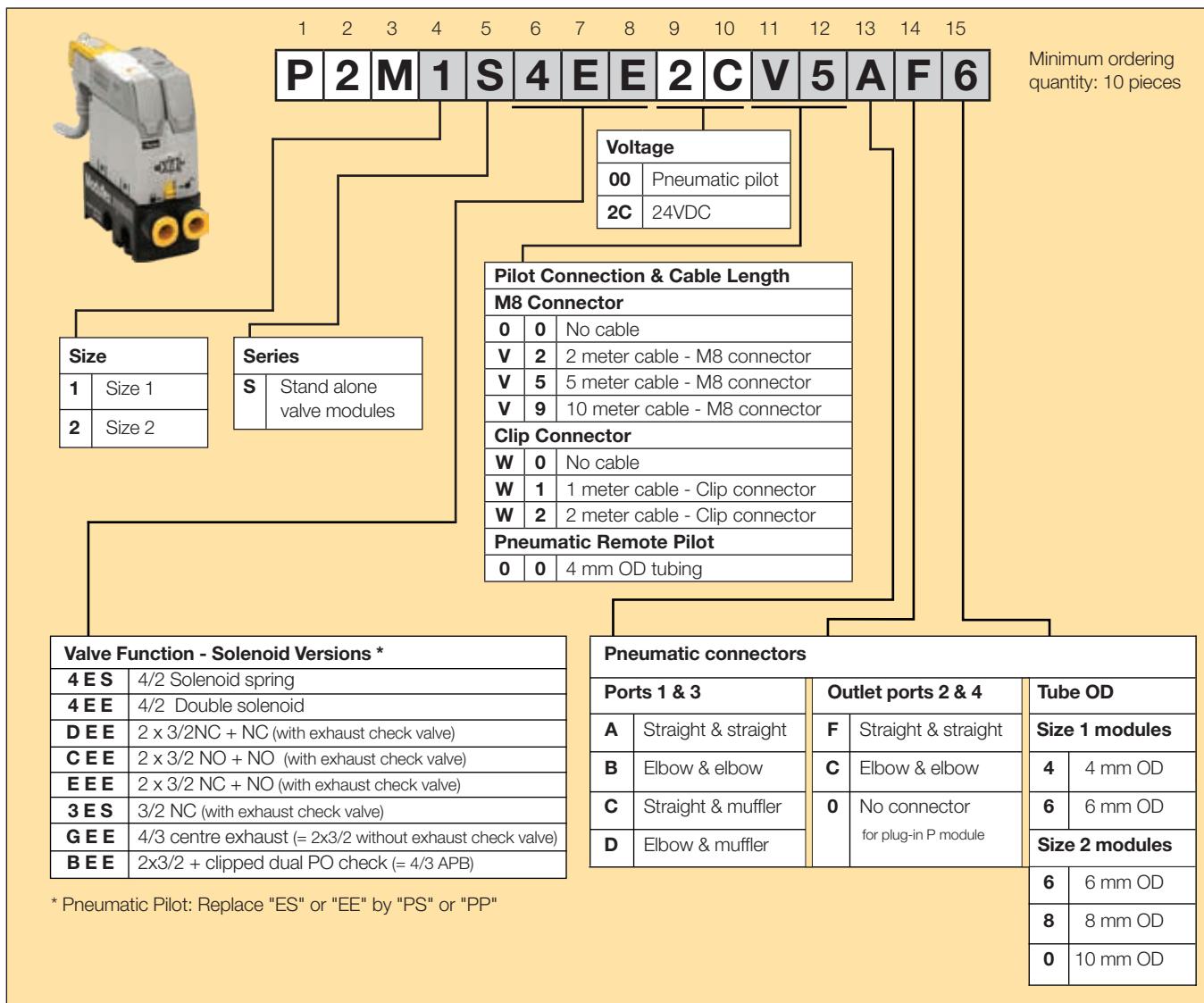
\* For T Series - Pneumatic Pilot: Replace "ES" or "EE" by "PS" or "PP"

## Head/Tail & Intermediate Modules

1	2	3	4	5	6	7	8	9	10	11	12	13																						
<b>P</b>	<b>2</b>	<b>M</b>	<b>2</b>	<b>H</b>	<b>X</b>	<b>T</b>	<b>0</b>	<b>1</b>	<b>F</b>	<b>0</b>	<b>C</b>	<b>2</b>																						
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<table border="1"> <tr> <td colspan="2"><b>Head and intermediate module</b></td> </tr> <tr> <td></td> <td><b>HXT01</b></td> <td>V and T series Pneumatic head and tail set</td> </tr> <tr> <td></td> <td><b>BXV0A</b></td> <td>V series intermediate supply module with a set of 4 configuration plates</td> </tr> <tr> <td></td> <td><b>BXT0A</b></td> <td>T series intermediate supply module with a set of 4 configuration plates</td> </tr> </table>												<b>Head and intermediate module</b>			<b>HXT01</b>	V and T series Pneumatic head and tail set		<b>BXV0A</b>	V series intermediate supply module with a set of 4 configuration plates		<b>BXT0A</b>	T series intermediate supply module with a set of 4 configuration plates												
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<table border="1"> <tr> <td colspan="2"><b>Pressure port connector</b></td> </tr> <tr> <td><b>F6</b></td> <td>Straight 6 mm OD</td> </tr> <tr> <td><b>C6</b></td> <td>Elbow 6 mm OD</td> </tr> <tr> <td><b>F8</b></td> <td>Straight 8 mm OD</td> </tr> <tr> <td><b>C8</b></td> <td>Elbow 8 mm OD</td> </tr> <tr> <td><b>F0</b></td> <td>Straight 10 mm OD</td> </tr> <tr> <td><b>C0</b></td> <td>Elbow 10 mm OD</td> </tr> <tr> <td><b>F2</b></td> <td>Straight 12 mm OD</td> </tr> <tr> <td><b>C2</b></td> <td>Elbow 12 mm OD</td> </tr> <tr> <td><b>PP</b></td> <td>Plug</td> </tr> <tr> <td><b>MM</b></td> <td>Muffler</td> </tr> </table>													<b>Pressure port connector</b>		<b>F6</b>	Straight 6 mm OD	<b>C6</b>	Elbow 6 mm OD	<b>F8</b>	Straight 8 mm OD	<b>C8</b>	Elbow 8 mm OD	<b>F0</b>	Straight 10 mm OD	<b>C0</b>	Elbow 10 mm OD	<b>F2</b>	Straight 12 mm OD	<b>C2</b>	Elbow 12 mm OD	<b>PP</b>	Plug	<b>MM</b>	Muffler
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<b>MM</b>	Muffler																																	

Complete Moduflex stand alone valves, equipped with their electrical and pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

### Stand alone valve modules



\* Pneumatic Pilot: Replace "ES" or "EE" by "PS" or "PP"

Size 1  
4/2 solenoid spring  
**P2M1S4ES2CV5CC6**



Size 1  
2x3/2 NC + NC  
**P2M1SDEE2CV2BC6**



Size 2  
4/2 double solenoid  
**P2M2S4EE2CV9CC8**



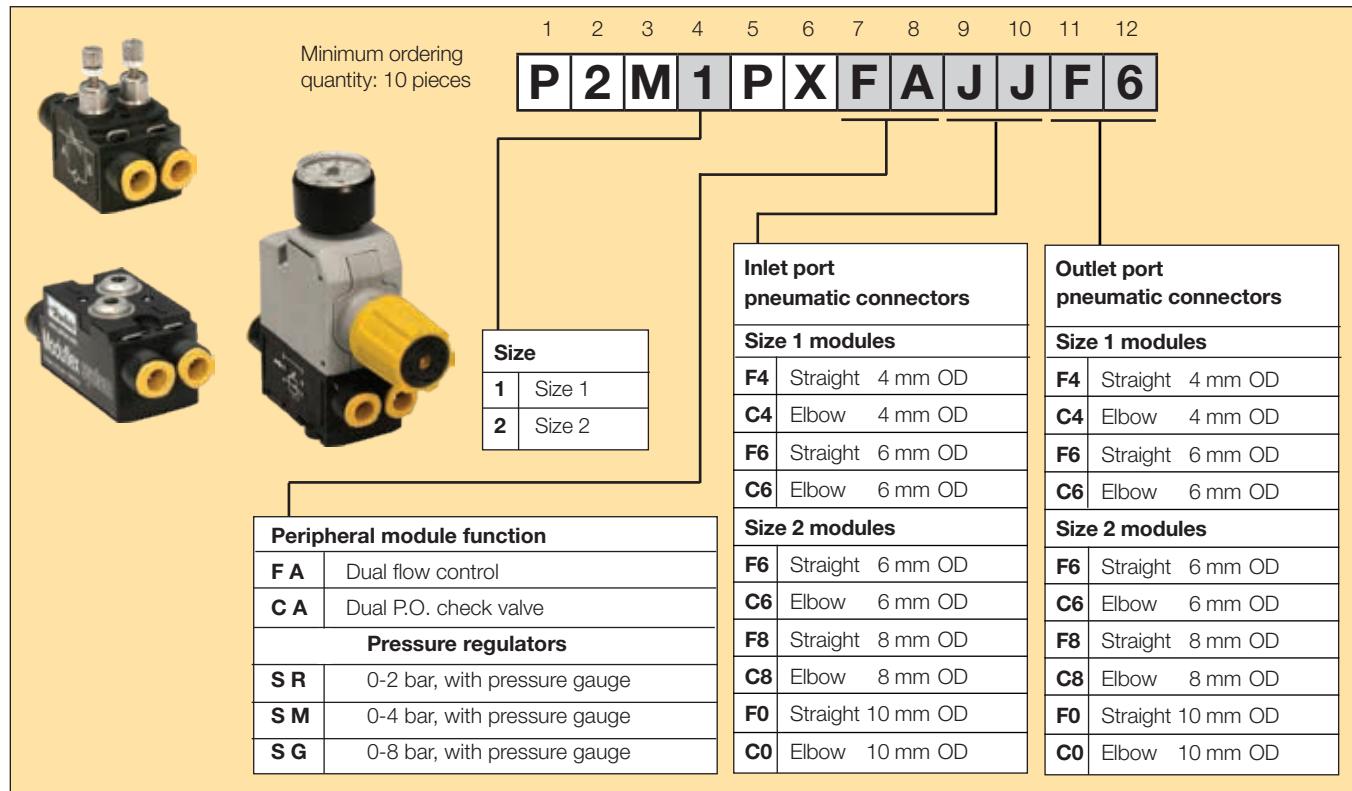
Size 2  
2x3/2 NC + NC  
**P2M2SDEE2CV2CC0**



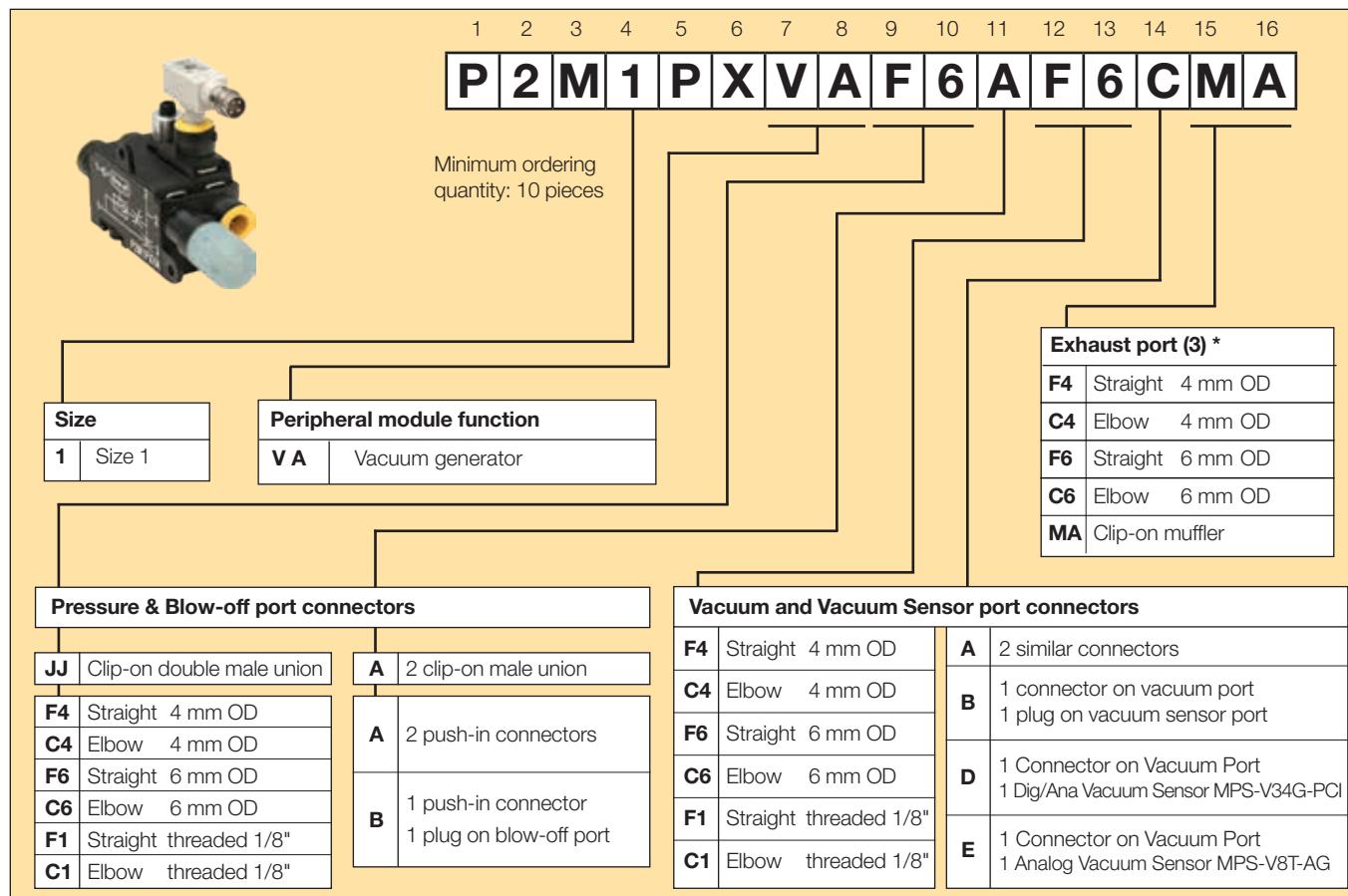
Size 2  
4/3 All Ports Blocked  
**P2M2SBEE2CV2AF0**

Complete Moduflex peripheral module, equipped with their pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

### Dual flow control, dual pilot operated check valve, and pressure regulator peripheral modules

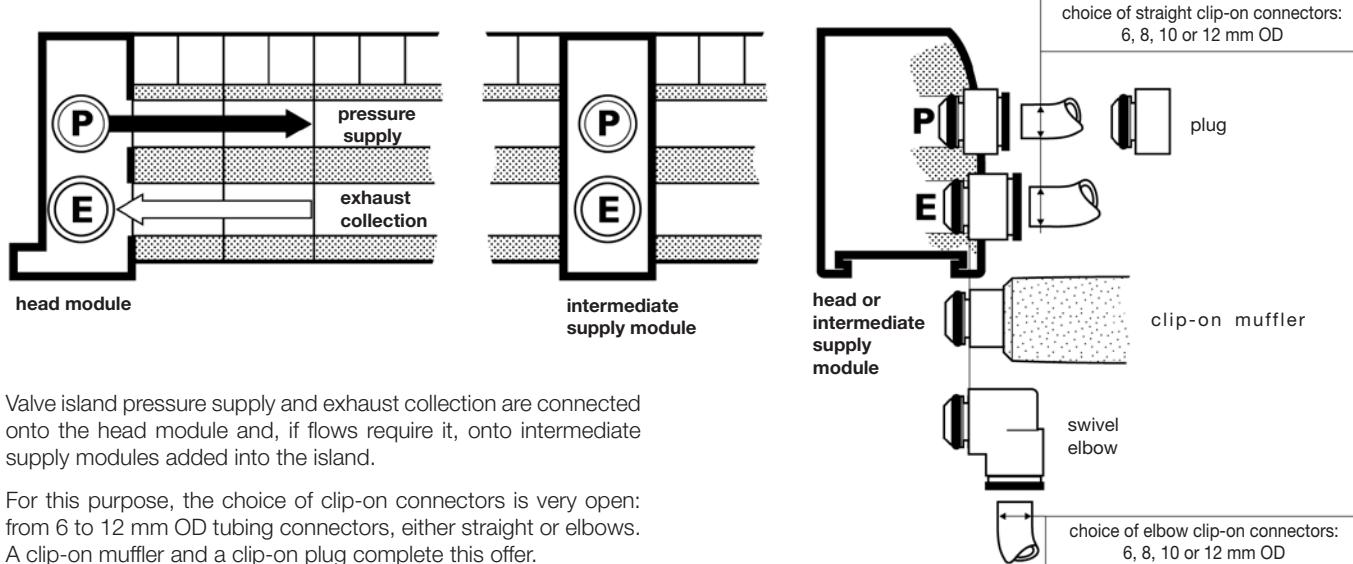


### Vacuum generator peripheral module



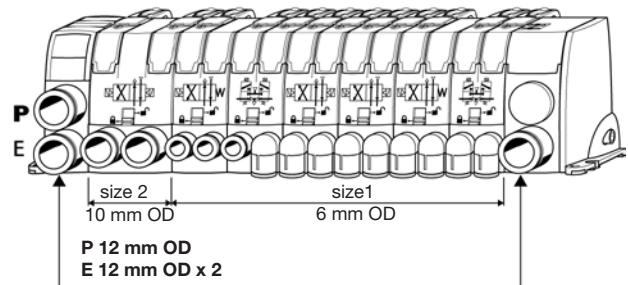
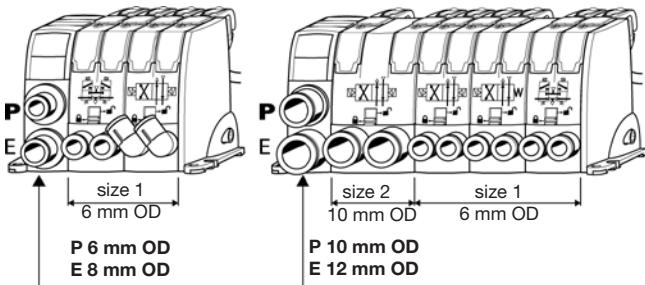
**Island head module port sizing**

Moduflex is totally flexible: islands may have up to 19 valves for the V Series and is not limited for the T series with a choice of 3 valve sizes, depending on the required flow. Thus, each island has specific needs for the size of its pressure supply and its exhaust collection.

**Choice of connections to an island P and E ports**

Valve island pressure supply and exhaust collection are connected onto the head module and, if flows require it, onto intermediate supply modules added into the island.

For this purpose, the choice of clip-on connectors is very open: from 6 to 12 mm OD tubing connectors, either straight or elbows. A clip-on muffler and a clip-on plug complete this offer.

**Sizing recommendations**

The 3 valve islands above present typical situations for sizing islands pressure supply and exhaust collection.

In a given island, valves do not deliver their flow at the same moment. Thus, the number of valves in an island is not the major factor to consider. More important is the size of the largest valve and of the largest output tubes to the cylinders.

**ID section areas of standard tubings**

2 x 4 mm:	3 mm <sup>2</sup>	5.5 x 8 mm:	24 mm <sup>2</sup>	10 x 12 mm:	80 mm <sup>2</sup>
2.7 x 4 mm:	6 mm <sup>2</sup>	6 x 8 mm:	28 mm <sup>2</sup>		
4 x 6 mm:	12 mm <sup>2</sup>	7 x 10 mm:	40 mm <sup>2</sup>	muffler:	100 mm <sup>2</sup>

8 x 10 mm: 50 mm<sup>2</sup> equivalent

We would recommend the following:

- air supply connection at least equivalent to largest output tube to cylinders;
- exhaust collection at least twice the section area of the largest output tube to cylinders.

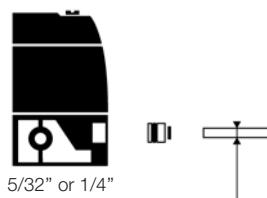
For islands with high flows, the following options are possible:

- use tubes up to 12 mm OD or mufflers providing exhaust collection is not necessary;
- provide additional P and/or E connection ports by inclusion of intermediate supply modules, thus keeping tube size small.

At the machine commissioning stage, the supply and exhaust connections can be easily modified until the required performance is achieved.

## Recommendations for building machines with imperial OD tubes (US usual standard)

### size 1 modules



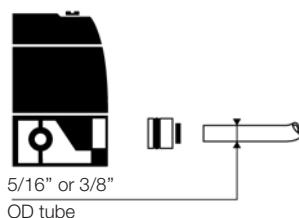
Moduflex is a global product available in the US with the two standards that are commonly used in this country:

- metric OD tubes with the metric connectors shown in this catalogue,
- imperial OD tubes with specific connectors for the US.

Machine builders exporting to the US may propose to their clients one of the following solutions.

- Machines equipped with Moduflex components connected with metric tubes found in this catalogue. Parker will provide products locally for maintenance.
- Or machines equipped with Moduflex components connected with imperial size OD tubes. In this case, use the following procedure to order Moduflex and to build the machine.

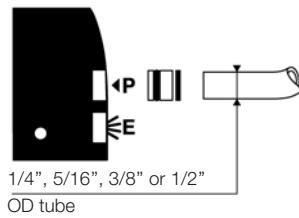
### size 2 modules



### Imperial OD tube and metric OD tube comparison

metric standard tube OD	imperial US standard tube OD	metric equivalent	Moduflex clip-on connectors
4 mm	5/32"	4 mm	imperial and metric connectors identical
6 mm	1/4"	6,35 mm	specific imperial connector
8 mm	5/16"	8 mm	imperial and metric connectors identical
10 mm	3/8"	9,53 mm	specific imperial connector
12 mm	1/2"	12,7 mm	specific imperial connector

### head and intermediate island modules



### Moduflex selection for imperial size OD tubes

Such components will easily be obtained with the following procedure:

- 1 - select the required basic modules (with no connector).

- 2 - Select from the list below the clip-on connectors for the required imperial OD tubes.

Push-in the connectors into the basic modules.  
3 - ports in order to obtain complete modules.

FMD04-1



FMD07-1



#### pneumatic connectors for size 1 modules

clip-on tube push-in connector	5/32"= 4 mm OD	Pack Quant.	elbow Weight (g) per unit	version Order code	straight Weight (g) per unit	version Order code
		10	5	<b>CMD04-1</b>	2	<b>FMD04-1</b>

CMD04-1



CMD07-1



1/4"OD

10

5

**CMD07-1**

3

**FMD07-1**

FMD07-2



FMD13-2



#### pneumatic connectors for size 2 modules head and intermediate island modules

clip-on tube push-in connector	1/4"OD	Pack Quant.	elbow Weight (g) per unit	version Order code	straight Weight (g) per unit	version Order code
		10	5	<b>CMD07-2</b>	3	<b>FMD07-2</b>
	5/16"= 8 mm OD	10	6	<b>CMD08-2</b>	4	<b>FMD08-2</b>
	3/8"OD	10	7	<b>CMD09-2</b>	5	<b>FMD09-2</b>
	1/2"OD	10	8	<b>CMD13-2</b>	6	<b>FMD13-2</b>

CMD13-2

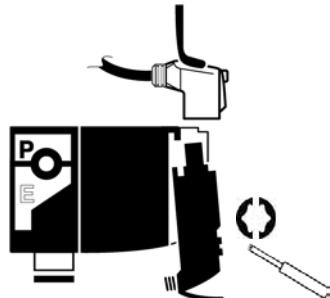
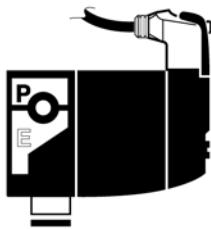


## Maintenance procedure

The latest generations of compact pneumatic valves have a life expectancy which generally exceeds the equipment they control. Therefore, although maintenance is seldom required,

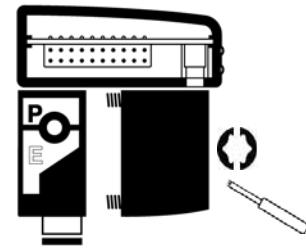
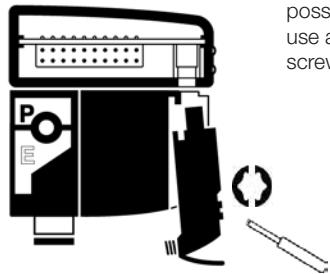
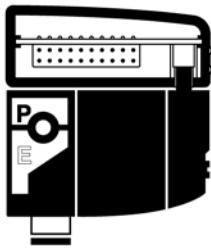
when necessary the solenoid pilot, valve or connector can be easily replaced without removing the island base, as shown below.

**S and T series**



Please, use a  
Torx T8 screw  
driver. Also  
possible to  
use a 3.5 mm  
screwdriver.

**V series**



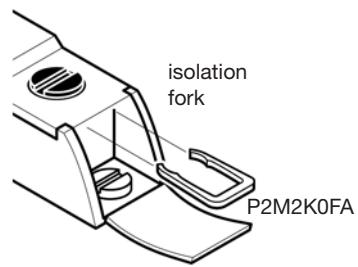
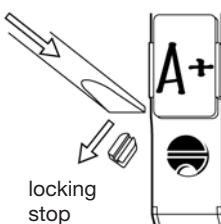
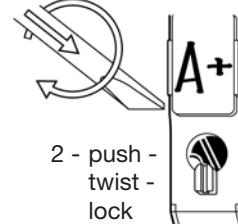
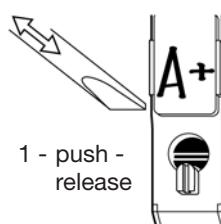
**With only one universal solenoid pilot for all configurations, maintenance is simple**

24V DC is now a global standard for all machines.

The Moduflex 24V DC unique solenoid pilot is supplied with the multi-function manual override that can be adapted to all requirements, as explained by the drawings.

Because all Moduflex valve and island configurations are supplied with this unique solenoid pilot, maintenance operations remain very simple.

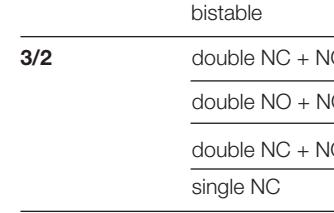
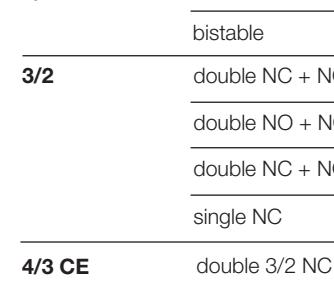
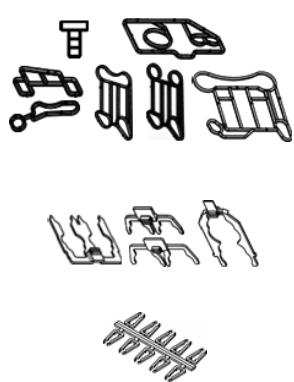
**Multi-function adaptable manual override**



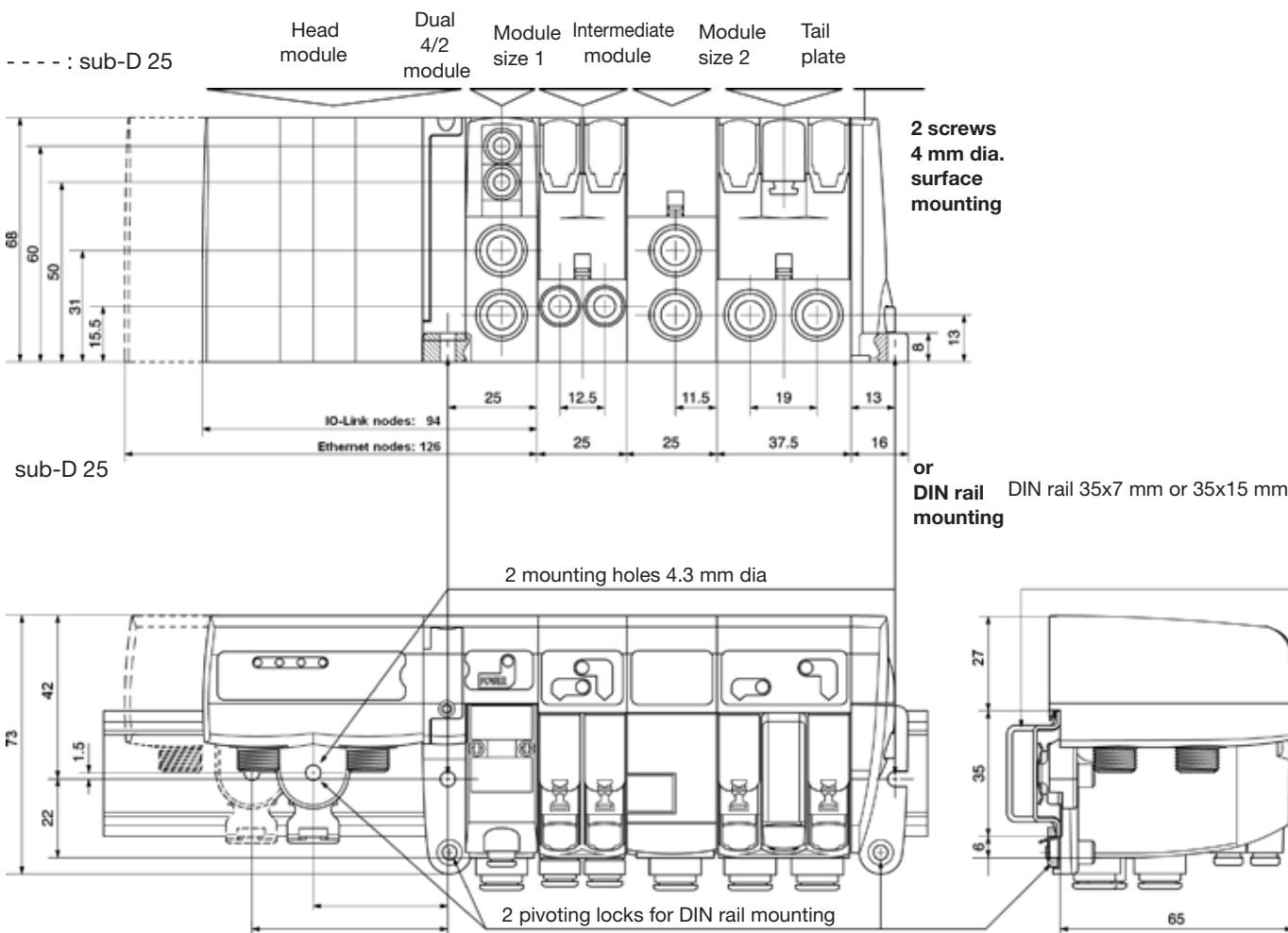
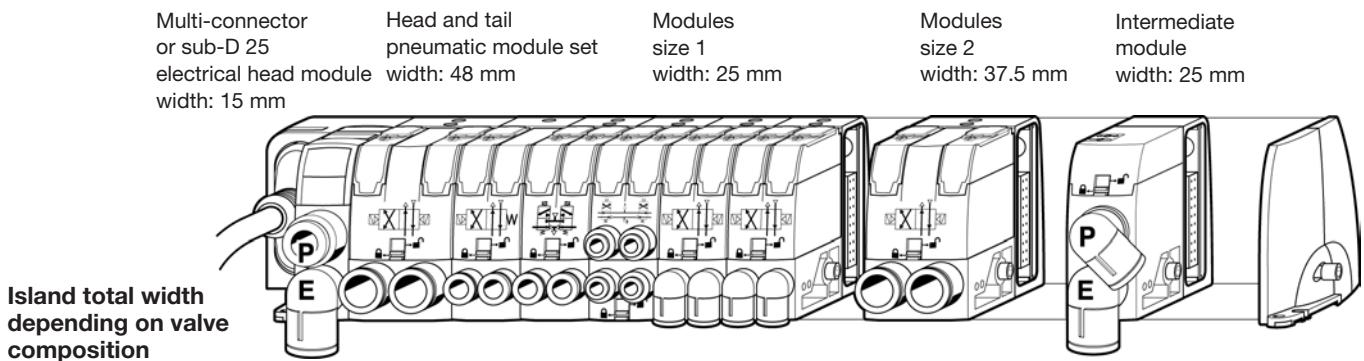
3 - remove lock  
capability

4 - manual  
override is  
totally isolated

## Maintenance components

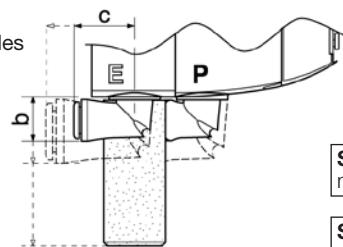
	Valve pilot	Connection	Weight (g)	Order code
 <b>P2D8V32C5</b> <b>P2D2W3226C5</b> <b>P2M2K0PA</b>	Solenoid pilot	M8 - 3 Pins - IP67	15	<b>P2D8V32C5</b>
		Clip connector - 2 pins - IP40 With LED and voltage surge suppression	15	<b>P2D2W3226C5</b>
	Pneumatic pilot	4 mm OD tubing push-in elbow fitting	10	<b>P2M2K0PA</b>
<b>size 1 valve modules without solenoid pilot and without sub-base</b>			Weight (g)	Order code
 <b>P2M1X4EE</b>	4/2	monostable	26	<b>P2M1X4ES</b>
		bistable	25	<b>P2M1X4EE</b>
	3/2	double NC + NC	28	<b>P2M1XDEE</b>
		double NO + NO	28	<b>P2M1XCEE</b>
		double NC + NO	28	<b>P2M1XEEE</b>
		single NC	25	<b>P2M1X3ES</b>
<b>4/3 CE</b>			28	<b>P2M1XGEE</b>
<b>size 2 valve modules without solenoid pilot and without sub-base</b>			Weight (g)	Order code
 <b>P2M2X4EE</b>	4/2	monostable	28	<b>P2M2X4ES</b>
		bistable	30	<b>P2M2X4EE</b>
	3/2	double NC + NC	32	<b>P2M2XDEE</b>
		double NO + NO	32	<b>P2M2XCEE</b>
		double NC + NO	32	<b>P2M2XEEE</b>
		single NC	28	<b>P2M2X3ES</b>
<b>4/3 CE</b>			32	<b>P2M2XGEE</b>
<b>Set of maintenance parts</b>			Weight (g)	Order code
	Seals	Set of various seals: 3 under solenoid pilot seals 3 inter island base seals 2 for dual 4/2 valves (2 parts) 2 for single and dual 3/2 – Size 1 – valves 2 for single 4/2 – Size 1 – valves 2 for size 2 valves (all functions)	8	<b>P2M2K0JA</b>
	Fitting locking clips	Set of 14 clips: 4 for dual 4/2 valves 6 for size 1 valves 2 for size 2 valves 2 for intermediate supply modules	10	<b>P2M2K0CA</b>
Manual override forks			8	<b>P2M2K0FA</b>

## 1 - Multi-connector or sub-D 25 valve island



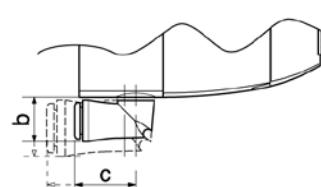
Island head and intermediate modules

	a	b	c
6 mm tube OD	8	13	16
8 mm tube OD	9	16	19
10 mm tube OD	13	18	22
12 mm tube OD	13	19	25
Muffler		40	



Island valves modules

	OD tube	a	b	c
Size 1 modules				
4 mm	8	10	12	
6 mm	8	13	16	
8 mm	9	16	19	
10 mm	13	18	22	
Size 2 modules				



## 2 - Industrial Communication Valve Islands

### Island total width depending on valve composition

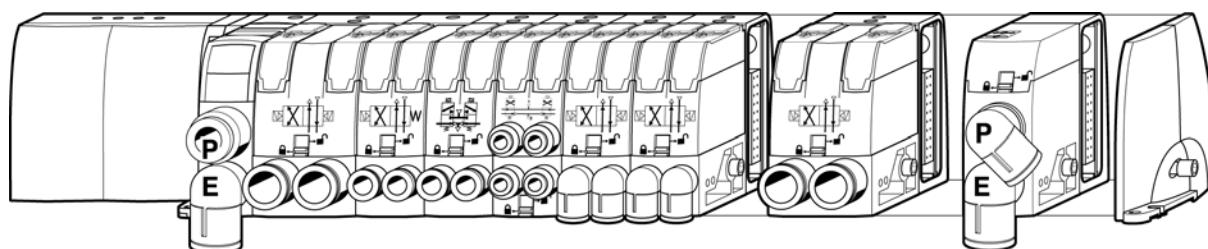
Communication nodes  
IO-Link: width 62 mm  
Ethernet nodes: width 94 mm

Head and tail  
pneumatic module set  
width: 48 mm

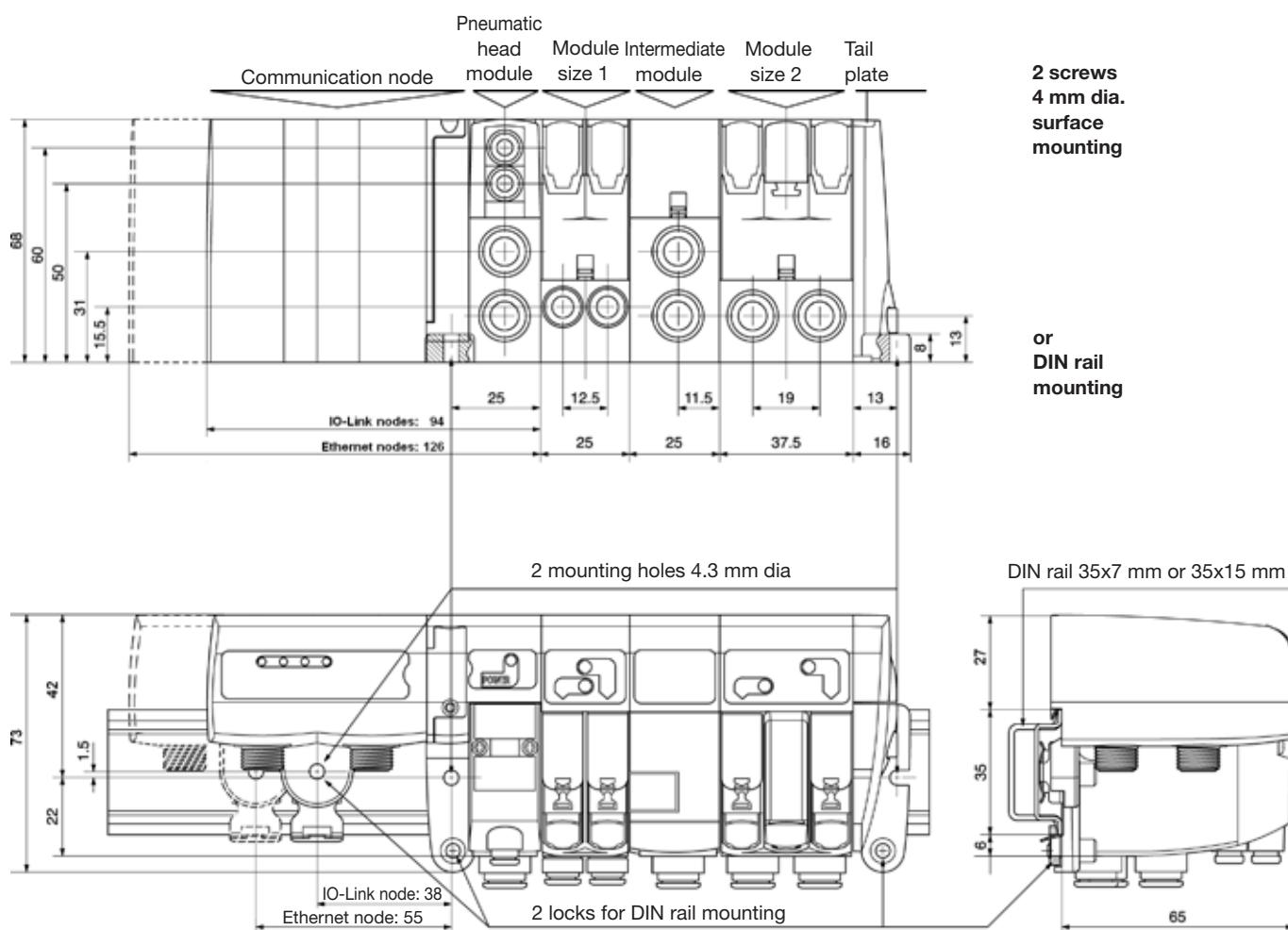
Modules  
size 1  
width: 25 mm

Modules  
size 2  
width: 37.5 mm

Intermediate  
module  
width: 25 mm

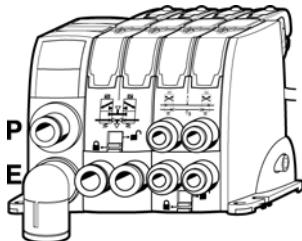


### Moduflex Valve island with Ethernet & IO-Link communication node

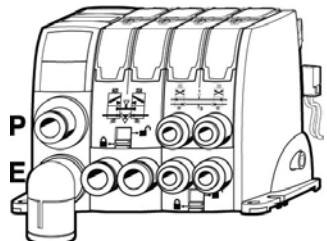


**Island total width  
depending on valve  
composition**

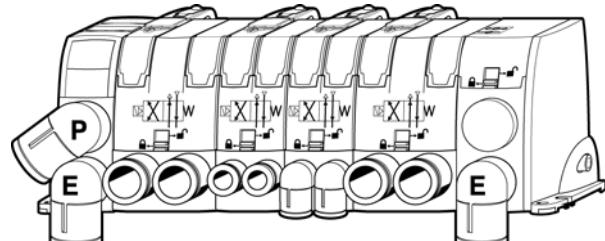
With IP67 Lockable connector



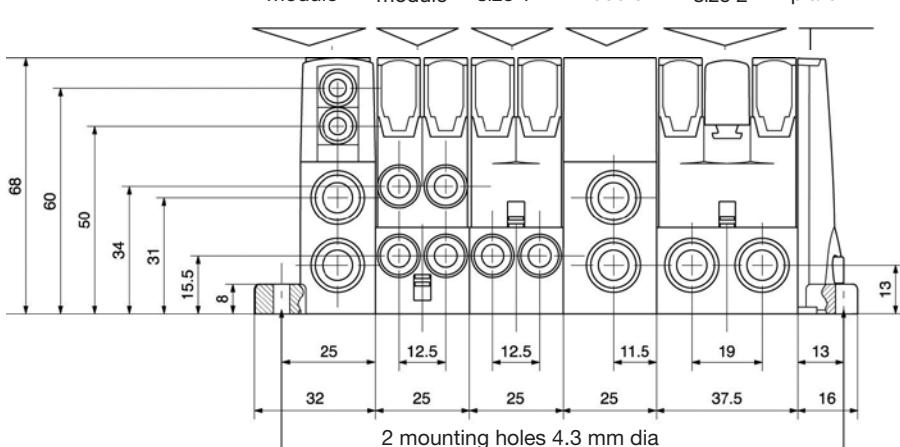
With IP40 Clip connector



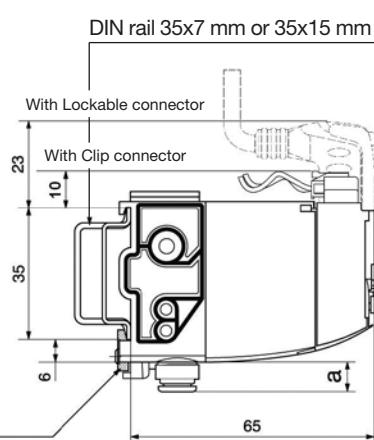
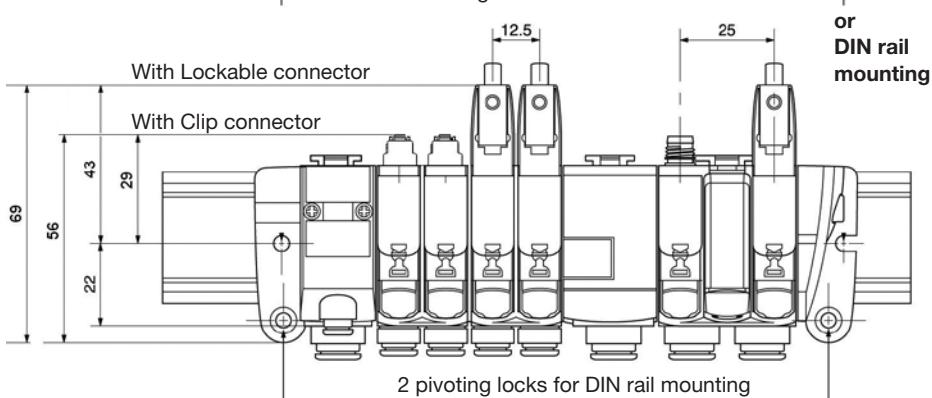
Pneumatic head and tail module width  $\Rightarrow$  48 mm  
Modules size 1 25 mm  
Modules size 2 37.5 mm  
Intermediate module 25 mm



Pneumatic head module Dual 4/2 module Module size 1 Intermediate module Module size 2 Tail plate



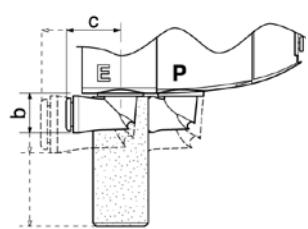
2 screws  
4 mm dia.  
surface  
mounting



Special case : 4/3 closed centre function within island version:  
Add the dimensions of the dual P.O. check valve  
module plugged into the island.

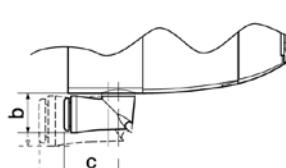
Island head and intermediate modules

	a	b	c
6 mm tube OD	8	13	16
8 mm tube OD	9	16	19
10 mm tube OD	13	18	22
12 mm tube OD	13	19	25
Muffler		40	



Island valves modules

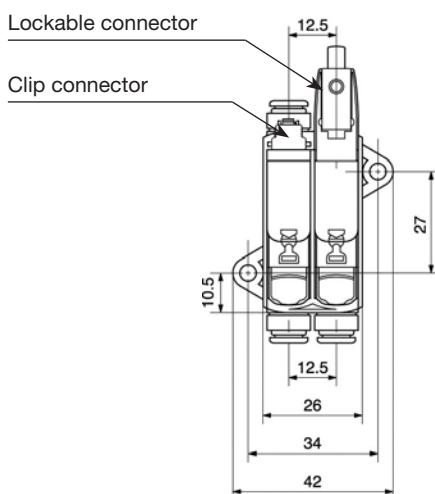
	OD tube	a	b	c
Size 1 modules	4 mm	8	10	12
Size 1 modules	6 mm	8	13	16
Size 2 modules	8 mm	9	16	19
Size 2 modules	10 mm	13	18	22



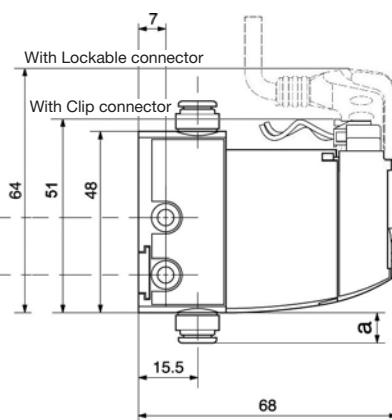
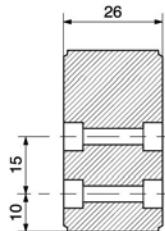
### Stand-alone valve size 1



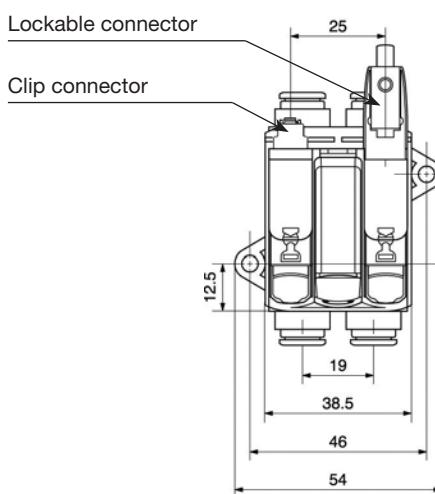
surface mounting with screws  
4 mm dia. into retractable brackets 3 mm thick



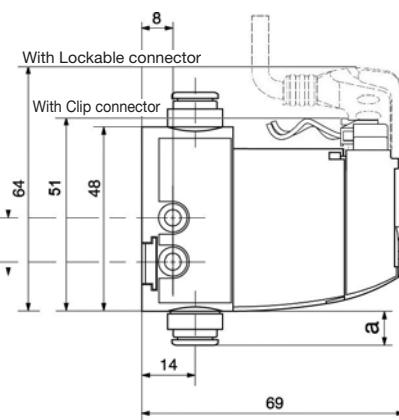
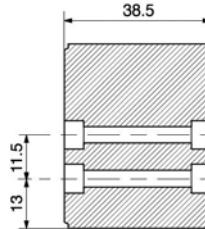
or side mounting with  
2 screws 4 mm dia.



### Stand-alone valve size 2



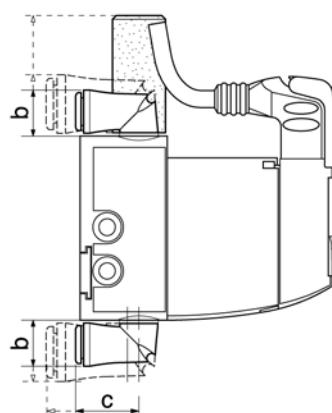
or side mounting with  
2 screws 4 mm dia.



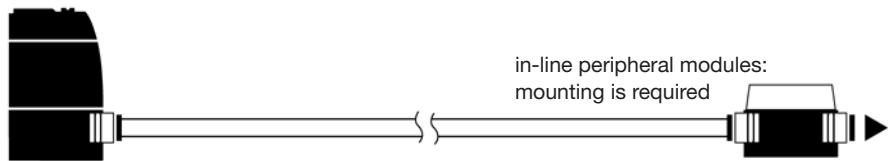
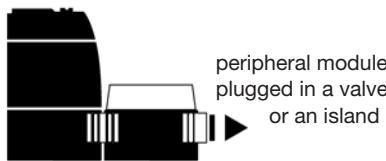
Dimensions and mountings  
of the stand-alone valves  
4/2, double and single 3/2,  
4/3 vented centre and  
4/3 pressure centre.

Special case : 4/3 closed centre.  
Add the dual P.O. check  
valve module that has been  
plugged in the basic valve.

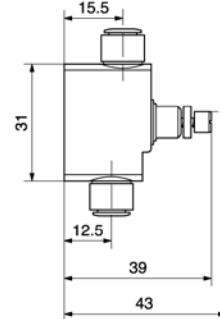
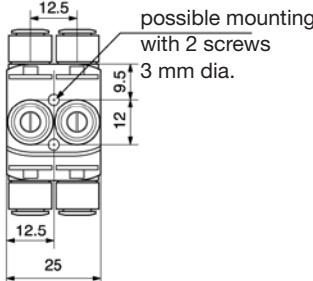
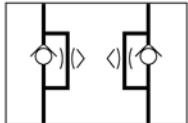
	a	b	c
4 mm tube OD	8	10	12
6 mm tube OD	8	13	16
Muffler		31	
8 mm tube OD	9	16	19
10 mm tube OD	13	18	22
Muffler		40	



**Reminder:** peripheral modules may either be plugged in the valve output ports or mounted in line separate from the valve

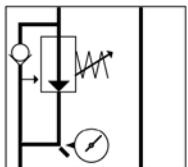


### Dual flow control module size 1

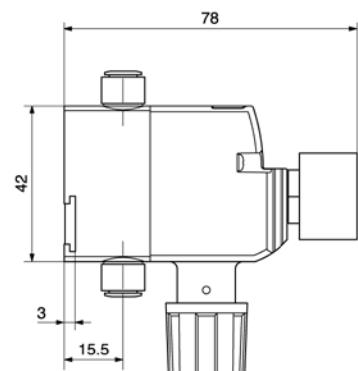
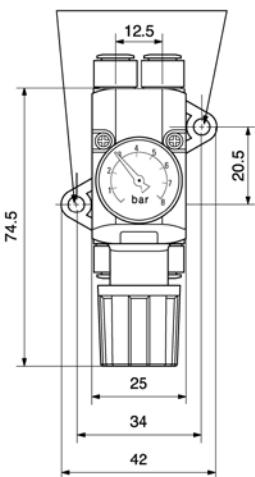


### Pressure regulation module size 1

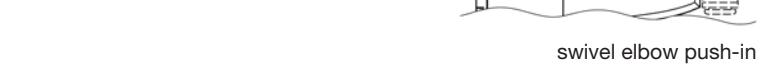
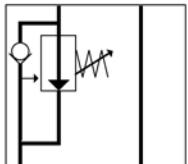
- with gauge



mounting with 2 screws 4 mm dia. on retractable brackets

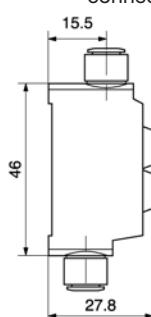
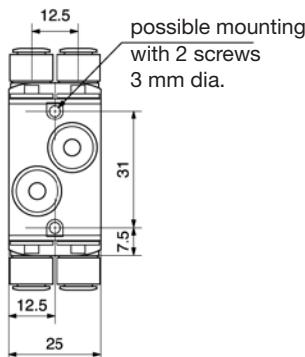
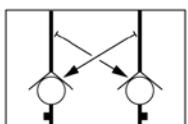


- without gauge

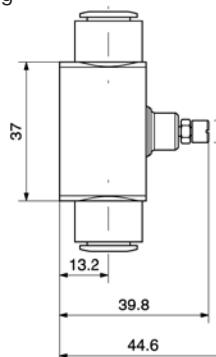
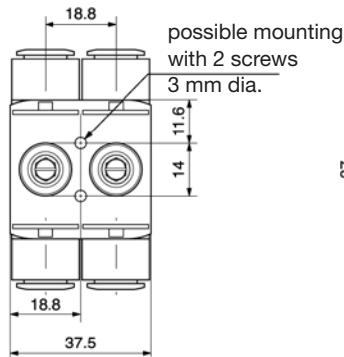
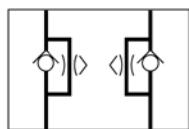


swivel elbow push-in connector 4 mm OD tube

### Dual P.O. check valve module size 1

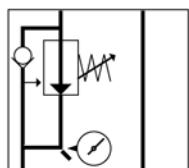
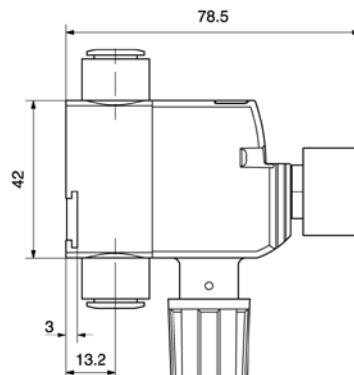
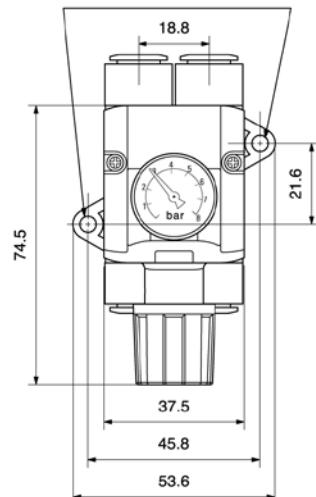


## Dual flow control module size 2

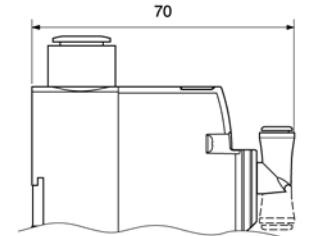
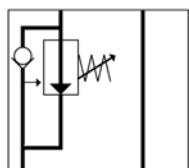


## Pressure regulation module size 2

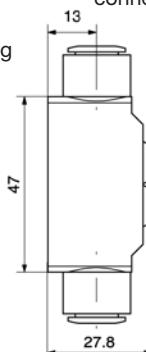
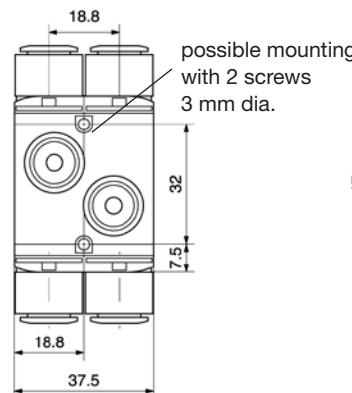
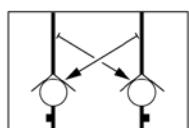
- with gauge

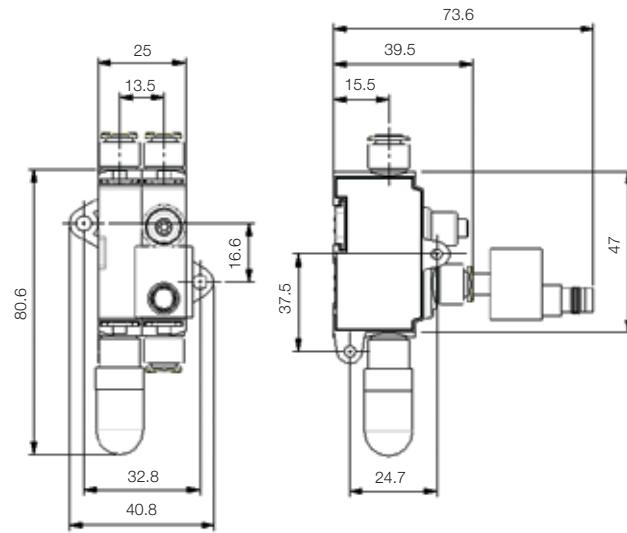
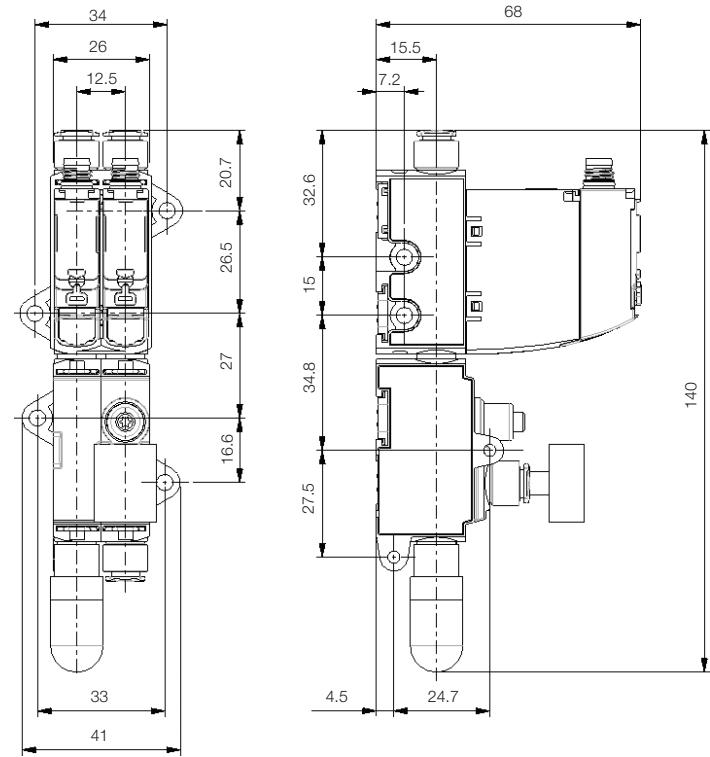
mounting with 2 screws 4 mm dia.  
on retractable brackets

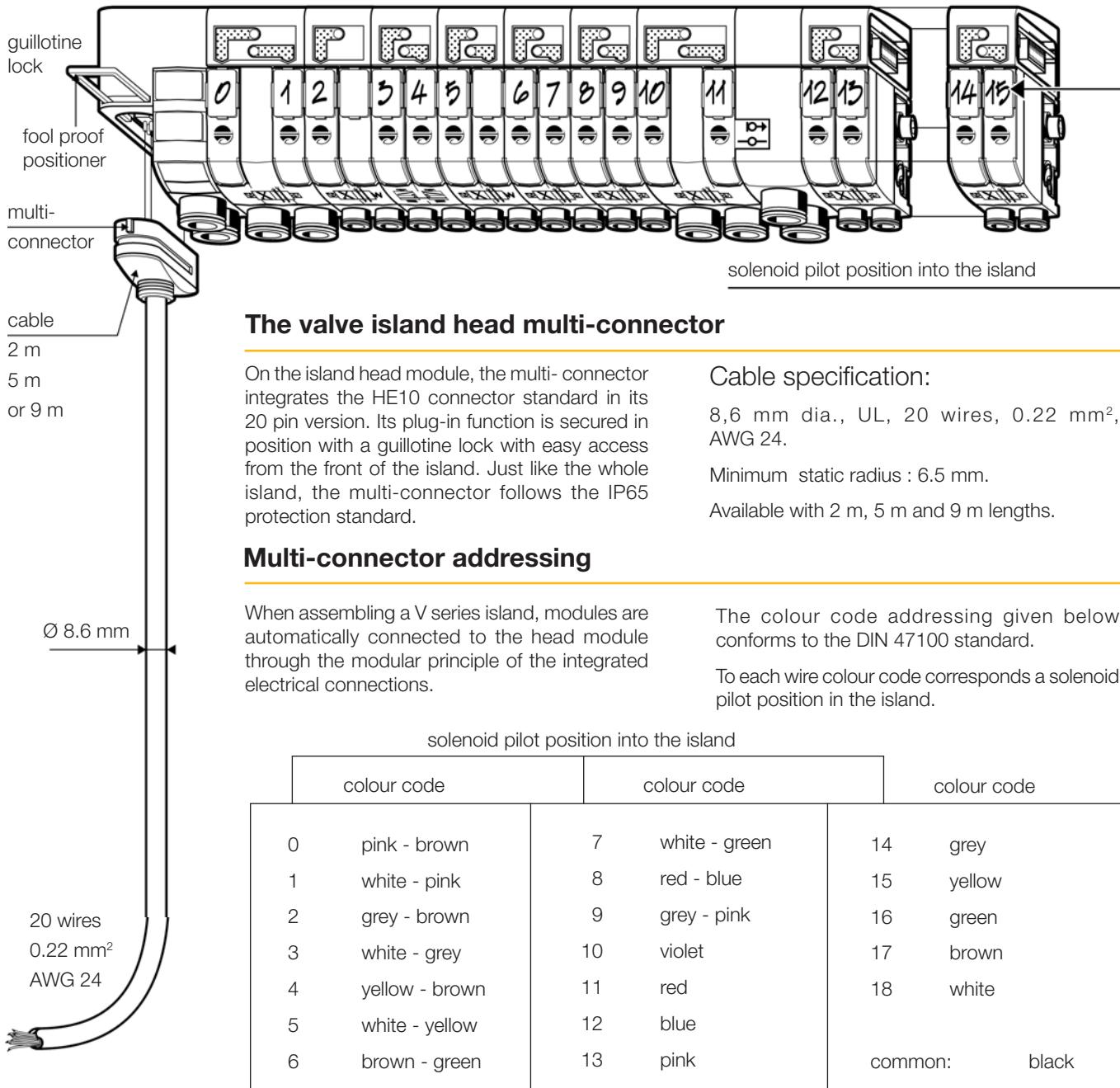
- without gauge

swivel elbow push-in  
connector 4 mm OD tube

## Dual P.O. check valve module size 2



**Vacuum generator module****In-line****With Moduflex valve**



### The valve island head multi-connector

On the island head module, the multi-connector integrates the HE10 connector standard in its 20 pin version. Its plug-in function is secured in position with a guillotine lock with easy access from the front of the island. Just like the whole island, the multi-connector follows the IP65 protection standard.

#### Cable specification:

8,6 mm dia., UL, 20 wires, 0.22 mm<sup>2</sup>, AWG 24.

Minimum static radius : 6.5 mm.

Available with 2 m, 5 m and 9 m lengths.

### Multi-connector addressing

When assembling a V series island, modules are automatically connected to the head module through the modular principle of the integrated electrical connections.

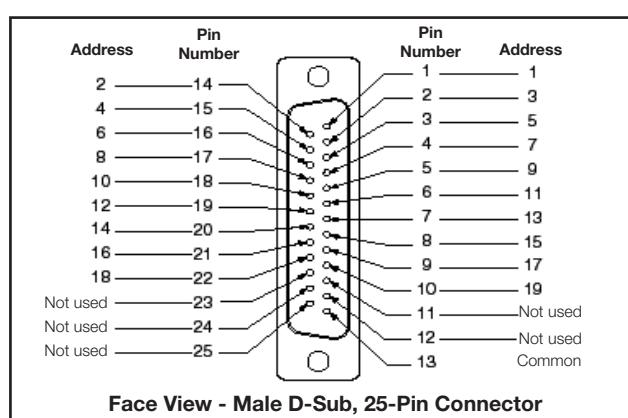
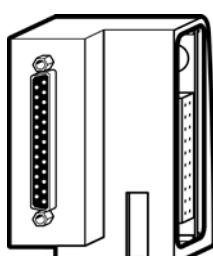
The colour code addressing given below conforms to the DIN 47100 standard.

To each wire colour code corresponds a solenoid pilot position in the island.

solenoid pilot position into the island

colour code	colour code	colour code
0 pink - brown	7 white - green	14 grey
1 white - pink	8 red - blue	15 yellow
2 grey - brown	9 grey - pink	16 green
3 white - grey	10 violet	17 brown
4 yellow - brown	11 red	18 white
5 white - yellow	12 blue	
6 brown - green	13 pink	common: black

### Sub-D 25 addressing



## IO-Link module connection and diagnostic functions

# IO-Link

### IO-Link module connection

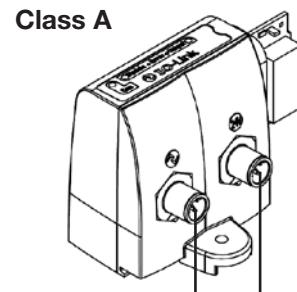
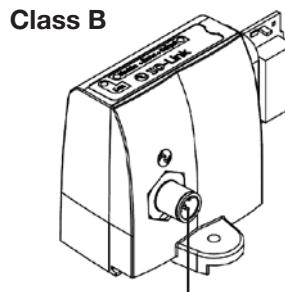
Standard male M12 – type A

Usage of standard manufactured cables available from your usual electrical supplier is recommended.

Note: Auxiliary power for solenoids can be wired separately allowing users to turn outputs off while the communications remains active.

### Configuration

IODD file can be downloaded from IODD Finder or the Moduflex web site:  
<https://ioddfinder.io-link.com>  
[www.parker.com/pde/io-link](http://www.parker.com/pde/io-link)



### Legend

Symbol	Description	
	Class B	Class A
L+	IO-Link Power Supply "+"	
L-	IO-Link Power Supply "-"	
C/Q	IO-Link communication	
Aux +	Auxiliary Power Supply 24 Vdc	
Aux -	Auxiliary Power Supply 0 Vdc	

Symbol	Class B	Class A	M12 Pin's
5 Pin's	3 Pin's		
P2M...B..	P2M...A..		
L+	L+		1
Aux +	-		2
L-	L-		3
C/Q	C/Q		4
Aux -	-		5

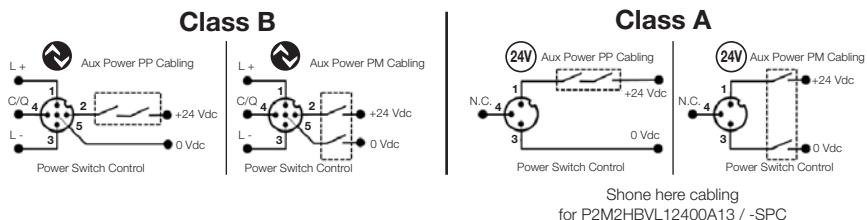
Symbol	Class A	
	3 Pin's	5 Pin's
P2M...A13	P2M...A43	P2M...A42
Aux +	Not used	Not used
-	-	Aux -
Aux -	Aux -	Not used
n.c.	Aux +	Aux +
-	-	Not used

### Case of use with SAFE cabling

The Moduflex IO-Link Module can be powered from a 24Vdc auxiliary source in PP or PM mode as grounds are isolated.

IO-Link nodes Class A & B -SPC version are compatible with SAFE OSSD power source for valve control (Aux + / Aux -).

For further details, please refer to the user manual N. 30048690201W05.



Shown here cabling  
for P2M2HBVL12400A13 / -SPC

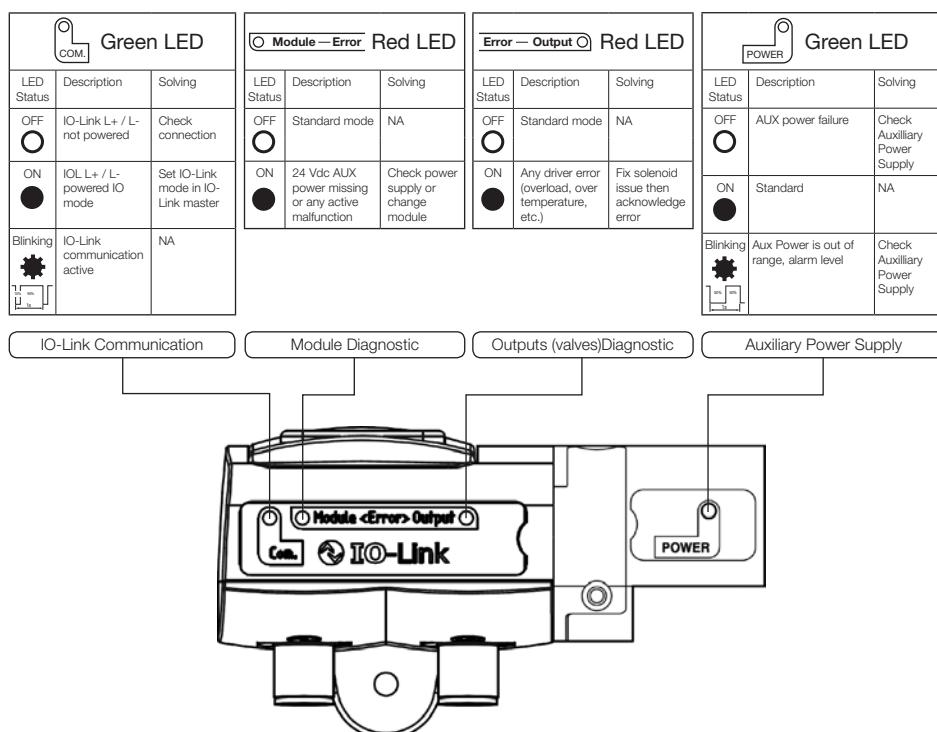
### IO-Link module diagnostic functions

The P2M IO-Link node offers additional useful module status information:

- Pilot overload or short circuit
- Auxiliary Voltage out of tolerance
- Cycle counter for every pilot
- Module temperature

For deeper information on product technical information and node diagnostic functionalities, please refer to the User Manual available from the product web page:

[www.parker.com/pde/io-link](http://www.parker.com/pde/io-link)

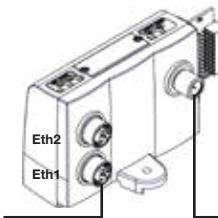


## Industrial Ethernet node connection and diagnostic functions

### Ethernet Ports and Auxiliary Power Connection

Ethernet ports: 2 x Standard Female M12 D-Coded – 5 pins  
Auxiliary Power: Standard Male M12 A-Coded – 4 pins.

Usage of standard manufactured cables available from your usual electrical supplier is recommended.



### Configuration File

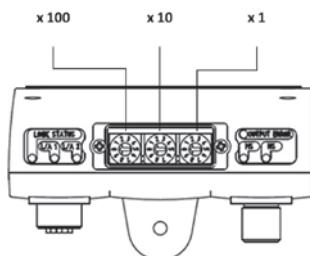
The configuration files can be download from the product web page: [www.parker.com/pde/P2M\\_IE](http://www.parker.com/pde/P2M_IE).

Eth. 1 & 2 – Female M12 D-Coded			Aux. Power – Male M12 A-Coded		
	PIN #	Description		PIN #	Description
10 20	1	TxDATA +	3	1	Logic Power +
05 30	2	RxDATA +	4	2	AUX Power -
	3	TxDATA -	5	3	Logic Power -
	4	RxDATA -		4	AUX Power +
	5	na			

### IP Address Setting

The IP-Address of the device can be assigned via:

- Rotary Switches, DHCP, Web page, Ipconfig Tool or TCP/IP Interface Object, depending on protocol version:



Description	EtherNet/IP Profinet IO Modbus TCP/IP	Ethernet PowerLink	EtherCAT	CC-Link IE
IP-Address setting stored into the NV-memory of the P2M node	000	000	N/A	000
IP-Address setting determined by the 3 rotary switches:				
• IP Address: 192.168.1.xxx	001 – 254	001 – 239	N/A	001 – 120
• Subnet Mask: 255.255.255.0				
• Default Gateway for 001: 192.168.1.2				
• Default Gateway for 002 – 254: 192.168.1.1				
The device will obtains its address via DHCP	888	N/A	N/A	N/A
Reset to factory status	999	999	999	999
Invalid. The module will not start (see Local Visual Diagnostic section for details)	All others	All others	All others	All others

### Case of Use with SAFE Power Source for Valve Control

The P2M Industrial Ethernet 24 DO nodes can support a SAFE OSSD power source for valve control (Aux + / Aux –). It can also be connected in both PP or PM mode.

For further details, please refer to the Ethernet node user manual available from the product web page:

- [www.parker.com/pde/P2M\\_IE](http://www.parker.com/pde/P2M_IE)

### Local and network diagnostic functions

#### Local diagnostic

The P2M Industrial Ethernet node offers a local diagnostic via 7 LED's. Pls refer to user manual with interpretation given by this table.

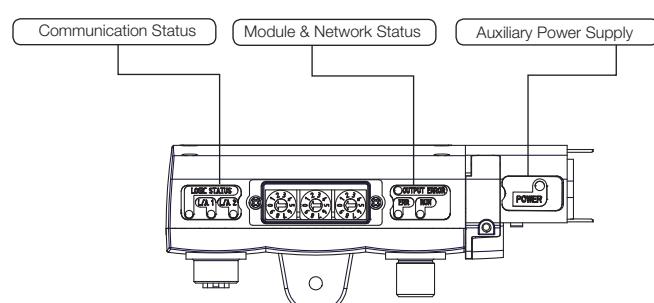
#### Network diagnostic

The P2M Industrial Ethernet node offers additional useful module status information:

- Pilot overload or short circuit
- Auxiliary Voltage out of tolerance
- Cycle counter for every pilot
- Module temperature
- ...

For deeper information on product technical information and a complete interpretation of node diagnostic functionalities, please refer to the User Manual available from the product web page:

[www.parker.com/pde/P2M\\_IE](http://www.parker.com/pde/P2M_IE)



# Moduflex Valve System



## V series

Integrated connection industrial comms or multi-connector valve island



## T series

Individual connector valve islands  
Solenoid clip or lockable connector or remote air pilot



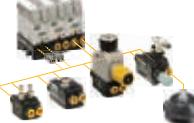
## S series

Stand alone valves  
Solenoid clip or lockable connector or remote air pilot



## P series

Peripheral modules  
Flow control, check valves, pressure regulator, vacuum



1

### Industrial Communication Node head module

Protocol	Nb of DO's	
IO-Link	Class A - Power 1 - 3	24 DO* P2M2HBL12400A13 / -SPC
	Class A - Power 4 - 2	24 DO* P2M2HBL12400A42 / -SPC
	Class A - Power 4 - 3	24 DO* P2M2HBL12400A43 / -SPC
	Class B - Power 2 - 5	24 DO* P2M2HBL12400B25 / -SPC
Profinet IO	24 DO*	P2M2HBN12400
EtherNet/IP	24 DO*	P2M2HBE12400
EtherCAT	24 DO*	P2M2HBE12400
PowerLink	24 DO*	P2M2HBN12400
Modbus TCP/IP	24 DO*	P2M2HBN12400
CC-Link IE	24 DO*	Coming soon

\* Only the first 19 DO usable with Moduflex Valve

### Electrical multi-connector head module

Guillotine type	Description	Protection	Cable length	
Guillotine connector	Multi-connection head module			P2M2HEV0A
	Guillotine connector with flying leads multi-cable	IP65	2 m P8LMH20M2A 5 m P8LMH20M5A 9 m P8LMH20M9A	
Standard Sub-D 25 type	Multi-connection head module Sub-D 25 connector with flying leads multi-cable	IP40	3 m P8LMH25M3A 9 m P8LMH25M9A	
		IP65	9 m P8LMH25B9A	

### Island head and intermediate module sets

	V series	T series
Valve island pneumatic head and tail module set	P2M2HXT01	P2M2HXT01
Valve island intermediate supply module with a set of 4 configuration plates	P2M2BXV0A	P2M2BXT0A

### Electrical connectors

Description	Connector type	Cable length	
M8 lockable connector	Individual lockable connector – IP67 Including LED and surge protection 2 Flying leads	2 m PBL08L226C 5 m PBL08L526C 9 m PBL08L926C	
Clip connector – IP40	1 x Clip connector	1 m PBLW021C	
Individual : Including 2 flying leads Multiple : Including 1 common (0 Vdc) and 1 flying lead per connector	2 x Clip connectors 4 x Clip connectors 8 x Clip connector	1 m PBLW021C02 1 m PBLW021C04	
Straight cable quick connect to thread connector, IP67 protected	M8	P8CS0803J	
Sub-D 25 connector	M12	P8CS1204J	
with flying leads multi-cable	= Y = shape	M12 Male - x 2 M12 Female	P8CSY1212A

2

### 150 NI/mm, 400 NI/mm, 1200 NI/mm



### Size 1



### 4/2

### 3/2



### 24 V---P - 0.9 bar / +8 bar

### Size 1



### IP65

### IP67

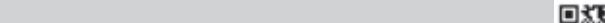
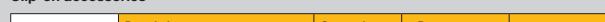
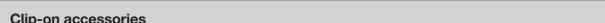
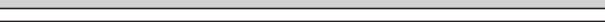
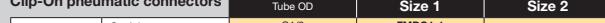
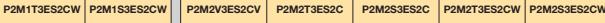
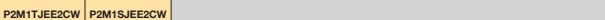
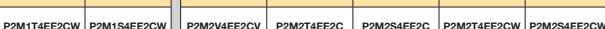
### IP40



### IP65

### IP67

### IP40





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