Tube Fabricating Equipment

Gaugeability Tools

Parker PTM Tube Marker

This tube marker burnishes a mark on the tube quickly and accurately. This visible mark helps the installer ensure the correct depth of tube is inserted into the fitting body.

The tool can also be used to check the burnish mark position. The Tube Marker is available from 1/8" to 1" SAE sizes and from 6 mm to 25 mm Metric sizes.

Features/Benefits

- Compact, lightweight design
- Custom sized to tubing used
- Mark is burnished, not scribed on tube surface



How to Order

The correct part number is easily derived from the following number sequence.
The two product characteristics required are coded as shown below.

PTM	4T
Series	Size

Series
PTM

Size		Size	
2T	1/8"	**6M**	6 mm
4T	1/4"	**8M**	8 mm
6T	3/8"	**10M**	10 mm
8T	1/2"	**12M**	12 mm
10T	5/8"	**16M**	16mm
12T	3/4"	**20M**	20mm
16T	1"	**25M**	25mm

Parker PPT Preassembly Tool

Parker's Preassembly Tool is an easy-to-use manual tool to ensure the correct preassembly of compression tube fittings on instrumentation tubing. This preassembly will assist in proper initial make-up in tight installation spaces.
All preassembly tools have a wrench flat on the bottom so they can be easily mounted in a vice.



How to Order

The correct part number is easily derived from the following number sequence.
The two product characteristics required are coded as shown below.

PPT	4T
Series	Size

Series
PPT

Size		Size	
2T	1/8"	**3M**	3mm
3T	3/16"	**4M**	4mm
4T	1/4"	**6M**	6 mm
5T	5/16"	**8M**	8 mm
6T	3/8"	**10M**	10 mm
8T	1/2"	**12M**	12 mm
10T	5/8"	**14M**	14mm
12T	3/4"	**16M**	16mm
14T	7/8"	**18M**	18mm
16T	1"	**20M**	20mm
		22M	22mm
		25M	25mm

How to Use

Slide nut and ferrule(s) onto tube. Set the tube into presetting tool ensuring the tube is fully bottomed. Finger tighten the nut, then mark the nut at 6 o'clock position. Tighten the nut 1 turn with a wrench. Remove tube from tool.

Put assembly into the fitting body and tighten the nut to the 9 o'clock position therefore completing the 1-1/4 turns from the original 6 o'clock position.

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