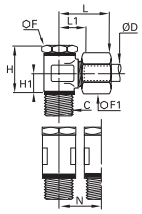
Brass Compression Fittings

0118 Single Banjo, with Captive Sealing Washer, Male BSPP Thread



Brass, technical polymer



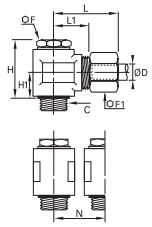
ØD	C		F	F1	H	H1	L max	L1	N	kg
4	G1/8	0118 04 10	14	10	24	9.5	24	14.5	17.5	0.038
5	G1/8	0118 05 10	14	12	24	9.5	25	14.5	17.5	0.041
	G1/4	0118 05 13	17	12	25	10	26	16	21	0.058
6	G1/8	0118 06 10	14	13	24	9.5	25	14.5	17.5	0.041
	G1/4	0118 06 13	17	13	25	10	26	16	21	0.056
8	G1/8	0118 08 10	14	14	24	9.5	28	15.5	17.5	0.054
	G1/4	0118 08 13	17	14	25	10	28	15.5	21	0.057
	G3/8	0118 08 17	22	14	32	13	30	18	26.5	0.111
10	G1/4	0118 10 13	17	19	31	13	34	19	23	0.120
	G3/8	0118 10 17	22	19	32	13	34	19	26.5	0.129
12	G1/4	0118 12 13	17	22	34	14.5	34	19	23	0.126
	G3/8	0118 12 17	22	22	35	14.5	34	19	26.5	0.133
14	G1/4	0118 14 13	17	24	37	16	37	20.5	28	0.154
	G3/8	0118 14 17	22	24	38	16	37	20.5	28	0.195
	G1/2	0118 14 21	27	24	40	16	38	20.5	32.5	0.208
15	G3/8	0118 15 17	22	24	38	16	37	20.5	28	0.190
	G1/2	0118 15 21	27	24	40	16	38	20.5	32.5	0.198
16	G1/2	0118 16 21	27	27	42	16	38	21	32.5	0.221
18	G1/2	0118 18 21	27	30	46	19.5	43	24.5	36	0.366
20	G3/4	0118 20 27	32	32	49	20	44	24.5	39	0.403
22	G3/4	0118 22 27	32	36	53	22	45	24.5	39	0.459

With pre-assembled captive sealing washer
Sealing washers 0602 can be found in Chapter 9.

0118..39 Single Banjo with Bi-Material Seal, Male BSPP Thread



Brass, zinc-plated steel with NBR seal



ØD	C		F	F1	H	H1	L max	L1	N	kg
4	G1/8	0118 04 10 39	14	10	23	9.5	24	14.5	17.5	0.038
5	G1/8	0118 05 10 39	14	12	23	9.5	25	14.5	17.5	0.041
	G1/4	0118 05 13 39	17	12	24	10	26	16	21	0.064
6	G1/8	0118 06 10 39	14	13	23	9.5	25	14.5	17.5	0.042
	G1/4	0118 06 13 39	17	13	24	10	26	16	21	0.057
8	G1/8	0118 08 10 39	14	14	23	9.5	28	15.5	17.5	0.055
	G1/4	0118 08 13 39	17	14	24	10	28	15.5	21	0.058
	G3/8	0118 08 17 39	22	14	31.5	13.5	30	18	26.5	0.113
10	G1/4	0118 10 13 39	17	19	30	13	34	19	23	0.118
	G3/8	0118 10 17 39	22	19	31.5	13.5	34	19	26.5	0.128
12	G1/4	0118 12 13 39	17	22	33	14.5	34	19	23	0.128
	G3/8	0118 12 17 39	22	22	34.5	15	34	19	26.5	0.140
14	G1/4	0118 14 13 39	17	24	36	16	37	20.5	28	0.189
	G3/8	0118 14 17 39	22	24	37.5	16.5	37	20.5	28	0.198
	G1/2	0118 14 21 39	27	24	39	16.5	38	20.5	32.5	0.205
15	G3/8	0118 15 17 39	22	24	37.5	16.5	37	20.5	28	0.389
	G1/2	0118 15 21 39	27	24	40	16.5	38	20.5	32.5	0.202
16	G1/2	0118 16 21 39	27	27	40	16.5	38	21	32.5	0.225
18	G1/2	0118 18 21 39	27	30	47	20	43	24.5	36	0.369
20	G3/4	0118 20 27 39	32	32	50	20.5	44	24.5	39	0.394
22	G3/4	0118 22 27 39	32	36	54	22.5	45	24.5	39	0.462

With bi-material sealing washer
Bi-material sealing washers, part number 0139, can be found in Chapter 9.

Brass Compression Fittings

These **"universal"** fittings provide users with **numerous connection** options for a wide variety of tube materials without the need for tube threading or soldering. This range **guarantees** excellent long-term sealing and performance.

Product Advantages

Simple to Install and Use

- Suitable for pneumatic and medium pressure hydraulic applications
- Compatible with many industrial fluids
- Large product range: 22 configurations
- Excellent sealing due to the tightening of the olive onto the tube
- Metallic sealing guarantees maximum service life
- High strength brass for increased mechanical reliability

Wide Variety of Tubing

- Connection of different types of tubing and hose: metal, polymer, steel, rubber, etc.
- Multiple tube diameters can be connected using the Parker Legris reducer assembly system
- No insert required for rigid and semi-rigid polyamide tubing below 14 mm



Applications

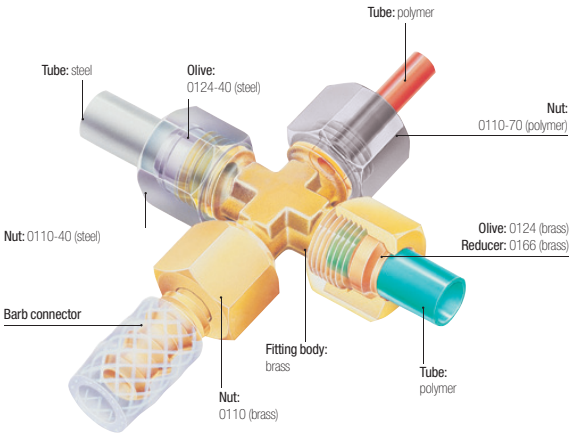
Pneumatics
Cooling
Automotive Process
Lubrication
Fluid Transmission
Packaging
Industrial Machinery

Technical Characteristics

Compatible Fluids	Water, machining oil, fuel, hydraulic oil, compressed air, chemical fluids, disinfectants
Working Pressure	Vacuum to 550 bar
Working Temperature	-40°C to +250°C
Tightening Torque	See "Technical Characteristics" on opposite page

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.
Guaranteed for use with a vacuum of 755 mm Hg (99% vacuum).

Component Materials



Silicone-free

Maximum Bore Diameters

The table below shows the recommended compatibility of tube size, BSPP male thread and maximum bore.

Tube O.D.	BSPP Thread	Max. Bore
4-5-6	G1/8	4
6-8-10	G1/4	7
10-12-14	G3/8	11
14-15-16-18	G1/2	14
18-20-22	G3/4	18
22-25-28	G1	24

Tube Length for Assembly

Minimum length of tube (L) between 2 fittings.



ØD	L (mm)	ØD	L (mm)	ØD	L (mm)
4	26.5	12	39	20	51
5	26	14	41	22	54
6	26	15	41	25	62
8	32	16	46.5	28	62
10	39	18	49.5		

Regulations

CNOMO: E07.21.115N
(for robotic equipment in the automotive industry)
DI: 97/23/EC (PED)
RG: 1907/2006 (REACH)
DI: 2002/95/EC (RoHS)
DI: 94/9/EC (ATEX)

Technical Characteristics

Installing Compression Fittings

Cutting the Tube



Cut the polymer or metal tube square.

Preparing the Connection

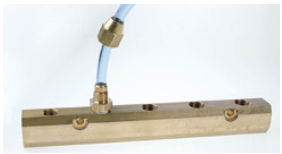


For metal tubing, de-burr the tube prior to connection. Tube bending should be done before connection.



Slide the nut onto the tube; lubricate the threads on the body and nut along with the olive to facilitate tightening (for metal tubing as well). Fit the olive onto the end of the tube.

Connecting the Tube

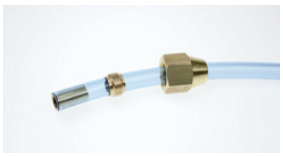


Push the tube up against the shoulder of the body of the fitting and hand tighten.

Final Assembly



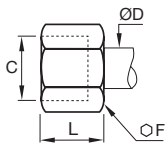
Tighten the nut using a spanner or torque wrench to enable the olive to bite on the tube, the connection being completed when the recommended tightening torque is reached (see tables below).



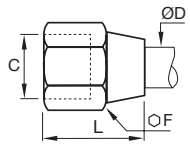
It is recommended to use an insert in order to prevent tube creeping (diameter > 14mm)

Recommended Nut Tightening Torque

Tightening torque in daN.m =
maximum tightening torque of a 0110 nut and 0124 olive with copper, brass or steel tube.



Nut 0110 and 0110..40



Nut 0110..60

Ø D (mm)	⬡ F 0110	⬡ F 0110..60	Max. daN.m Copper or Brass	⬡ F 0110..40	Max. daN.m Steel
4	10	11	0.7	10	1.5
5	12	13	0.7	12	1.5
6	13	13	1.5	13	2.5
8	14	16	1.5	14	2.5
10	19	20	1.8	19	3
12	22	22	3	22	4.5
14	24	24	3.5	24	5.5
15	24	24	4	24	6
16	27	27	5	27	7
18	30	30	6	30	9
20	32	32	6	32	10
22	36	36	7	36	12
25	41	41	8	41	13
28	42		9		

Customised Fittings

Working directly with its customers and based on its knowledge and experience, Parker Legris can design customised brass compression fittings for specific requirements using the customer's specifications.

The range of compression fittings also offers nickel chemical surface treatment in order to improve the corrosion resistance and chemical compatibility of the fittings (the model number of the fitting is then given the suffix 99).



The above recommendations are given in good faith. However, since each application is different, it is advisable to undertake tests in actual working conditions.

Technical Characteristics

The use of Parker Legris brass compression fittings is dependant on the tube material.
Tables of recommended working pressure for the different tubes are shown below.

Recommended Tube Type

Copper tube: copper which has been "cold rolled", cold drawn and in straight lengths.
Brass tube: in cold-rolled straight lengths (same working pressure as for copper tube).
"Coiled annealed" copper tube: reduces working pressure by 35%; must be avoided completely if vibration is present.

Steel tube: "thin wall" cold drawn, seamless, bright annealed and in straight lengths.
6 mm to 16 mm O.D.: max. wall thickness 1 mm
Above 16 mm O.D.: max. wall thickness 1.5 mm

Polyamide tube: semi-rigid
For rigid polyamide tube, multiply the figures in this table by 1.8.

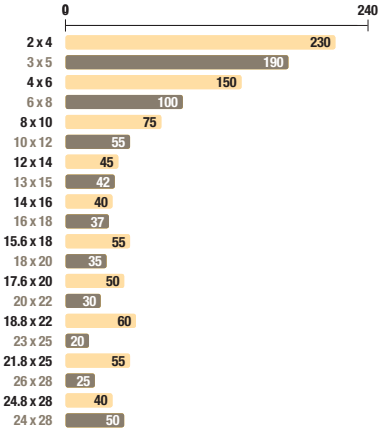
Recommended Tube-Fitting Assembly Configurations

Assembled using Parker Legris brass olive and nut.

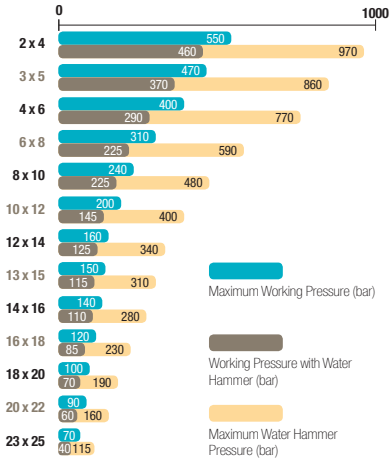
Assembled using Parker Legris steel olive and nut (nut type 0110..40).

Assembled using Parker Legris brass olive and nut.

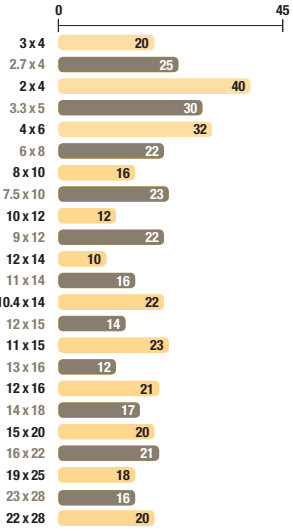
Copper Tube
Maximum Working Pressure (bar)



Steel Tube
Maximum Working Pressure (bar)



Parker Legris Semi-Rigid Polyamide Tube
Maximum Working Pressure (bar)



When using a plastic nut type 0110..70, the maximum working pressure is 10 bar, for all diameters.

Working Pressure Coefficients for Semi-Rigid Polyamide Tubing

Temperature °C	-40°C / -15°C	-15°C / +30°C	+30°C / +50°C	+50°C /+70°C	+70°C /+100°C
Factor	1.8	1	0.68	0.55	0.31

Parker Legris brass compression fittings are not compatible with ammonia and its derivatives.

The above recommendations are given in good faith. However, since each application is different, it is advisable to undertake tests in actual working conditions.

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Compression Fittings

Brass Compression Fittings
(P. 5-5)



Fluids: compressed air, non-corrosive industrial fluids
Materials: forged or machined brass
Pressure: 550 bar
Temperature: -40°C to +250°C
Ø metric: 4 mm to 28 mm

Stainless Steel Compression Fittings
(P. 5-31)



Fluids: compressed air, coolants, industrial and corrosive fluids
Materials: 316L stainless steel
Pressure: 400 bar
Temperature: -40°C to +250°C
Ø metric: 6 mm to 16 mm

PL Nickel-Plated Brass Spigot Fittings
(P. 5-41)



Fluids: compressed air, compatible industrial fluids
Materials: forged or machined nickel-plated brass
Pressure: 40 bar
Temperature: -40°C to +100°C
Ø metric: 4 mm to 14 mm

Compression Fitting Part Numbers

0105 14 27 99

Item Type
01XX: brass
18XX: stainless steel

Ø
04 = 4 mm
06 = 6 mm
...
20 = 20 mm
28 = 28 mm

Thread
10 = 1/8
13 = 1/4
...
21 = 1/2
27 = 3/4

Suffix
39: bonded seal
40: treated steel
60: nut
70: polymer nut
99: chemical nickel

PL Fitting Part Numbers

F3BPL 8/10 -1/4

Item Type
FBPL
F3BPL
HBPL
WBPL
...

Ø
2.7/4
4/6
6/8
7.5/10
8/10
10/12
11/14

Thread
BSPT & NPT:
1/8
1/4
3/8
...
Metric:
M10
M12